

CIVIL-239

Engineering a sustainable built environment

Lecture 08

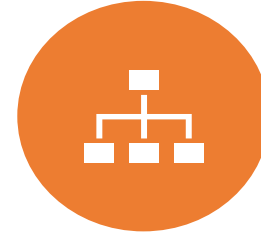
# Embodied carbon of materials and structures

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Professor and Head of civil engineering at HEPIA, Geneva

# session overview



**BASICS OF  
STRUCTURAL  
DESIGN**



**IMPACTS  
OF  
STRUCTURES**



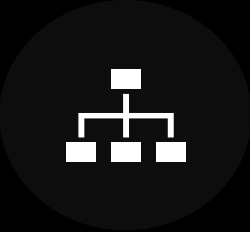
**MATERIALS**



**STRUCTURAL  
SYSTEMS**



**LIFESPAN**



**BASICS OF  
STRUCTURAL  
DESIGN**



# what is a structure?

Join at  
**slido.com**  
**#2474112**



# what is a structure?

- › system of elements in a construction with a load-bearing role
- › it transfers the loads applied to the construction to its supports
- › unique, linked to its location and environment



# transport infrastructures



Chillon viaduct  
highway bridge



Landwasser viaduct  
railway bridge



Route de la Pierre, Ecublens  
footbridge



Gotthard railway tunnel

# building structures



Halle Bleue, Blue Factory, Fribourg  
steel frame

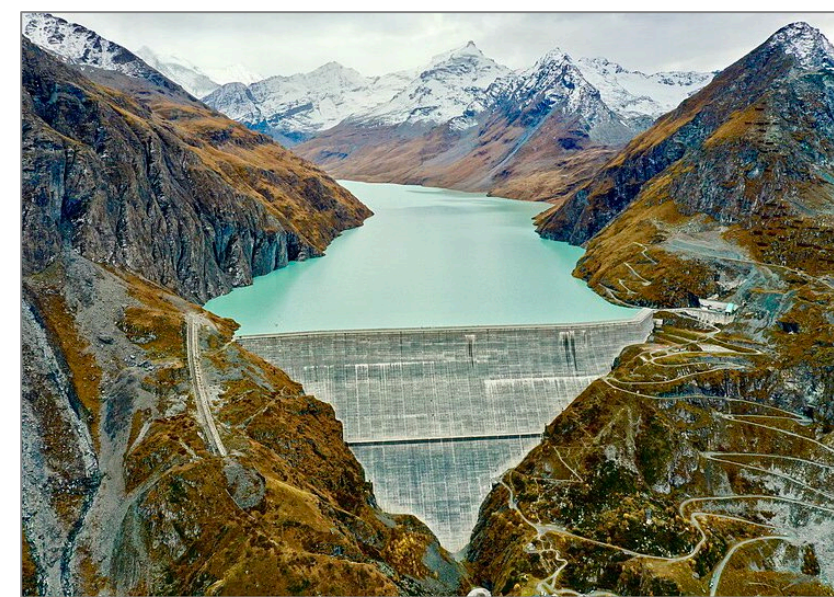


Bâtiment B, Blue Factory, Fribourg  
wood frames



Favarol Papaux factory, Treyvaux  
Reinforced concrete structure

# energy infrastructures



Grande Dixence Dam



Electricity pylon  
Swissgrid



Leibstadt Nuclear Power Plant

# geotechnical structures

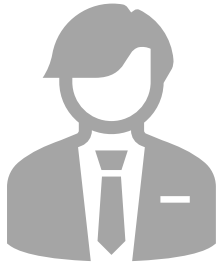


Liaison Ouest, Plateforme 10, Lausanne  
retaining wall

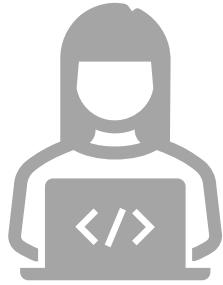


Elysée/mudac, Plateforme 10, Lausanne  
excavation supports

# roles



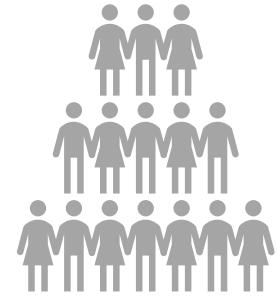
Owner  
(maître d'ouvrage)



Designer and planner  
(architects and engineers)

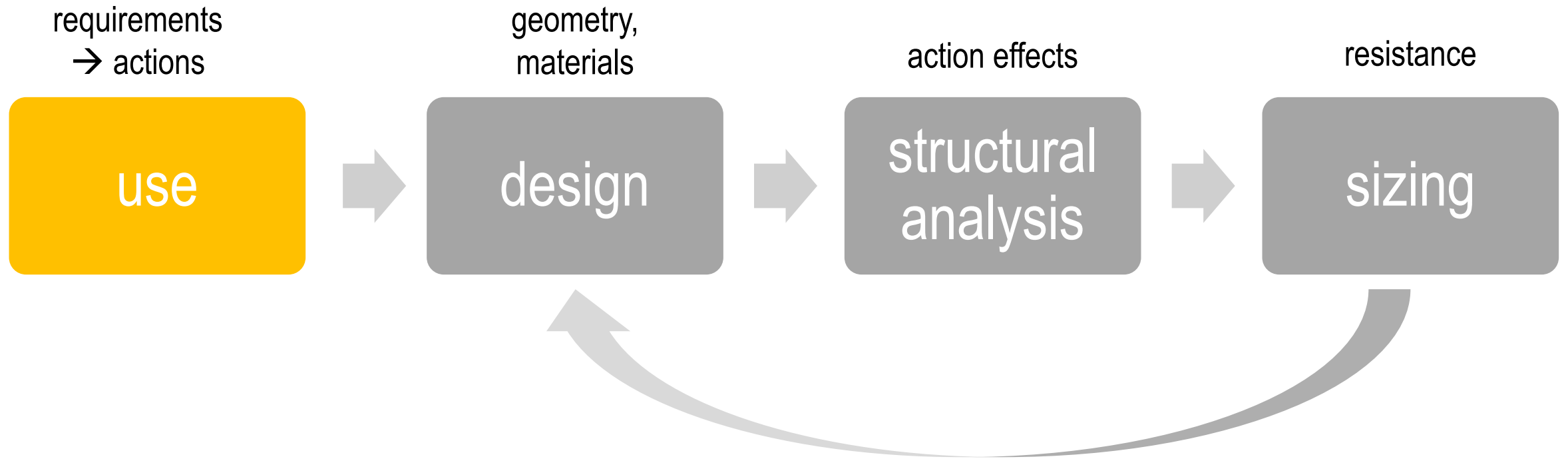


Builders  
(contractors)

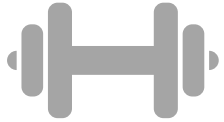


Users

# design process



# actions



## Self-weight

of the structure and  
other added layers



## Use loads

Buildings:

- › Housing: 2 kN/m<sup>2</sup>
- › Office: 3 kN/m<sup>2</sup>
- › Commercial: 5 kN/m<sup>2</sup>

Traffic (road, railway, non-  
motorized)



## Soil

Earth pressure



## Climate

wind, snow, temperature



## Accidents

chocs, fire, earthquake

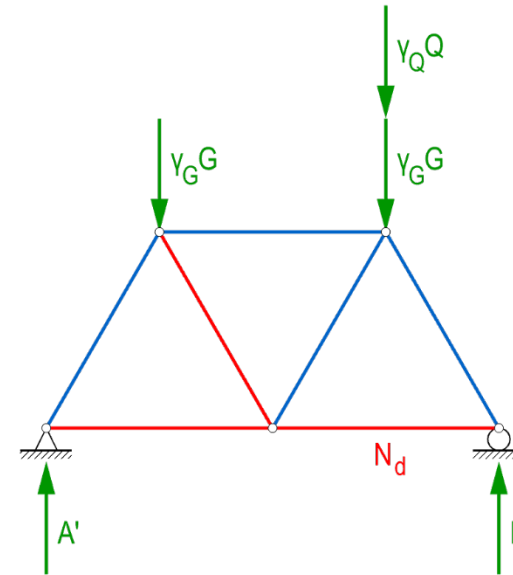
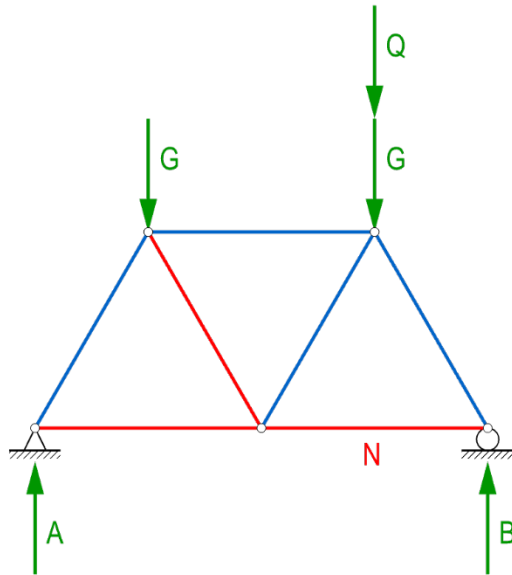
# design values – actions

› design loads (actions) are combined:

$$E_d = \gamma_G G + \gamma_Q Q$$

› Load factors  $\gamma_G$  et  $\gamma_Q$  amplify the self-weight loads  $G$  and variable loads  $Q$

› Action effect  $E_d$  obtained for given load combination

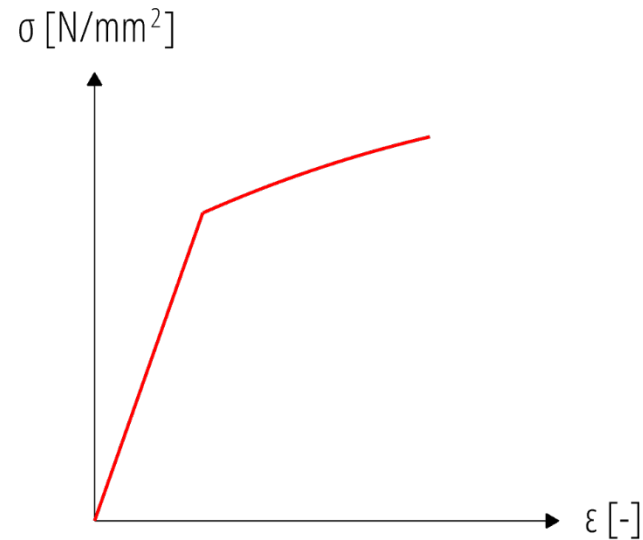


# design values – materials

› Material design strength  $f_d$  :

$$f_d = \frac{f}{\gamma_M}$$

› Resistance factors  $\gamma_M$  that consider material imperfections (natural or manufacturing)



Steel	$\gamma_M = 1.05$
Steel rebars	$\gamma_M = 1.15$
Concrete	$\gamma_M = 1.5$
Timber	$\gamma_M = 1.5-1.7$

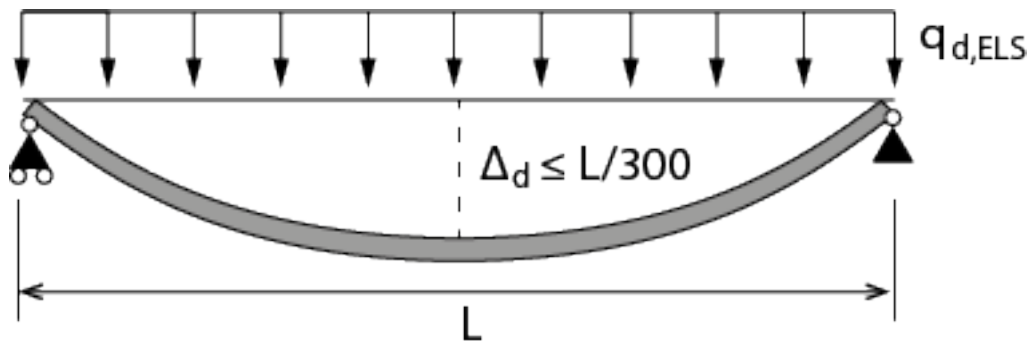
# limit states

## Serviceability Limit State (SLS)

- › Verify that the structure will allow a normal **use**

Deformations due to action  $\leq$  Allowable deformations

Example: Verification of deflections  $\leq \Delta$

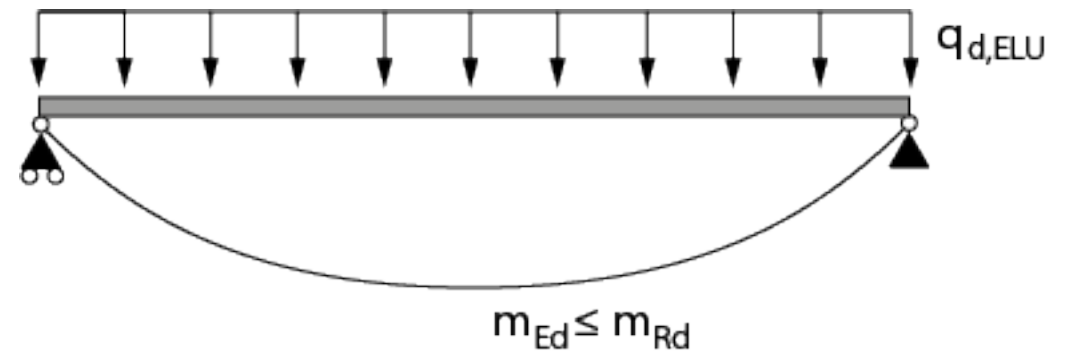


## Ultimate Limit State (ULS)

- › Verify structural safety and stability  
→ avoid **failure**

Action effects  $\leq$  Structural resistance

Example: Verification of bending resistance



# deformations leading to dysfunction



Bâtiment de l'Île Feydeau, Nantes  
foundation movement



deflection of flat roof leading to water accumulations

# structural failure lead to important consequences

Ponte Morandi, Genoa, Italy  
Collapsed on August 14, 2018



Malley Lumières, Prilly, Suisse  
Scaffolding collapse on July 12, 2024



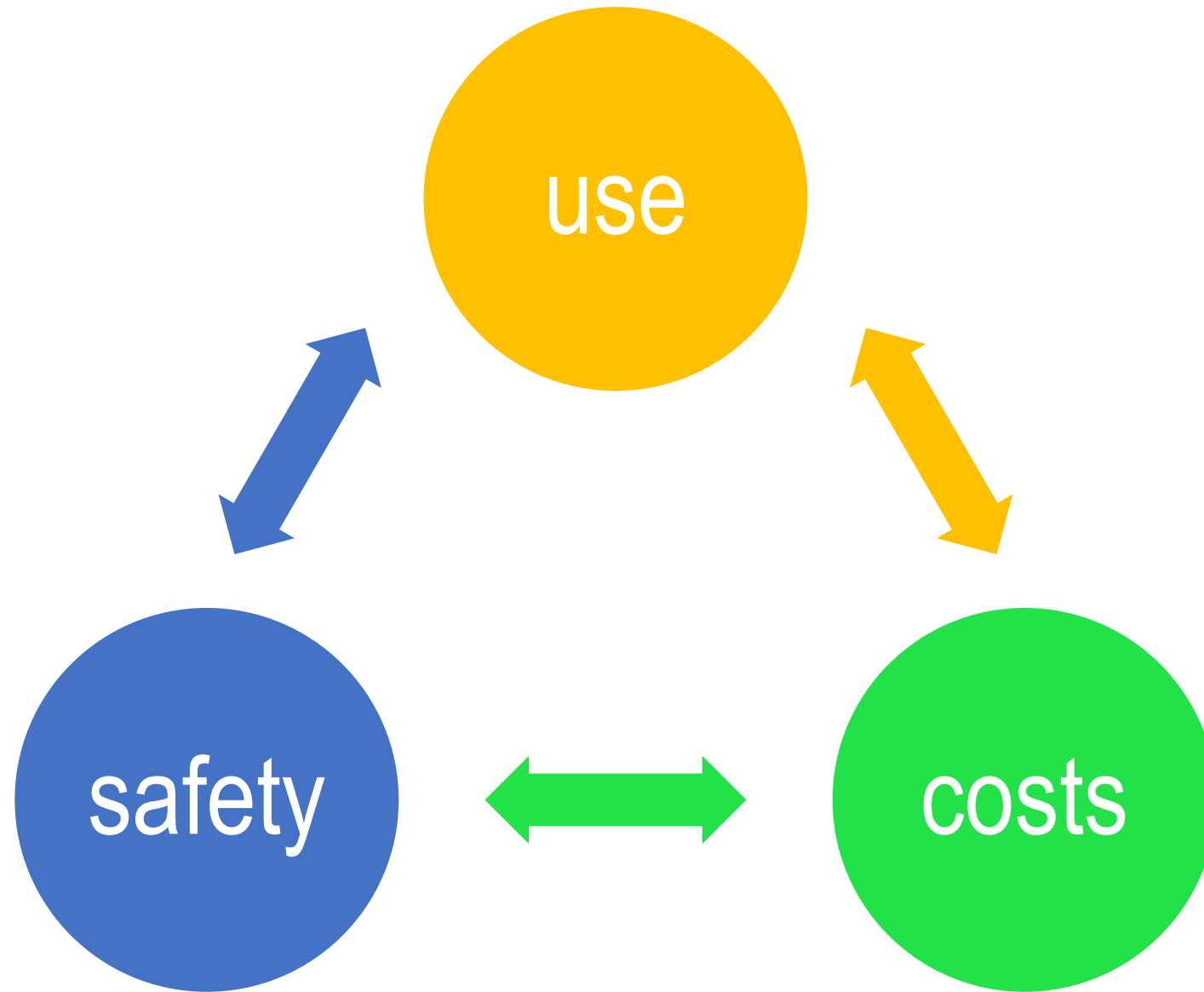
Francis Scott Key Bridge, Baltimore, USA  
Collapsed on March 26, 2024



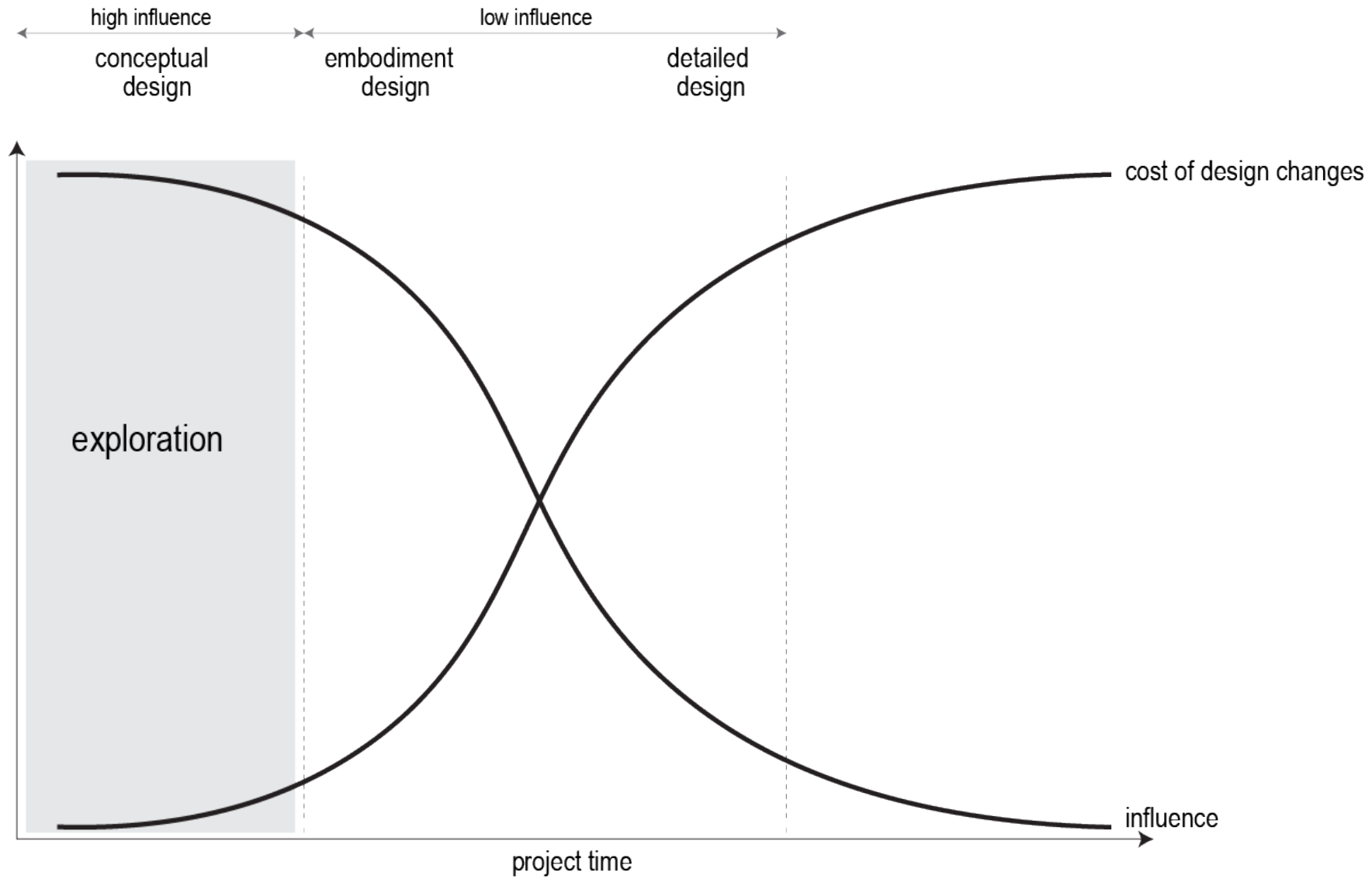
Champlain Towers South, Miami, USA  
Collapsed on June 24, 2021

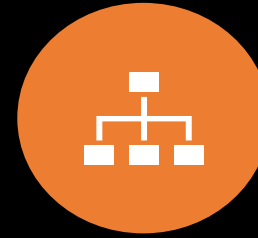


# performance and design



# performance and design





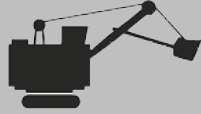
## IMPACTS OF STRUCTURES



# LIFE PHASES

## PRODUCTION

supply



manufacturing



## CONSTRUCTION

transport



construction



## USE

maintenance/refurbishment



## END OF LIFE

deconstruction/  
demolition



reuse/  
recycling



disposal



# LIFE PHASES

## PRODUCTION

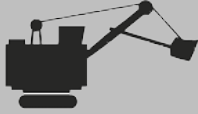
## CONSTRUCTION

## USE

## END OF LIFE

**embodied energy**

supply



manufacturing



transport



construction



maintenance/refurbishment



deconstruction/  
demolition



reuse/  
recycling



disposal



hot water



ventilation



heating



cooling



lighting

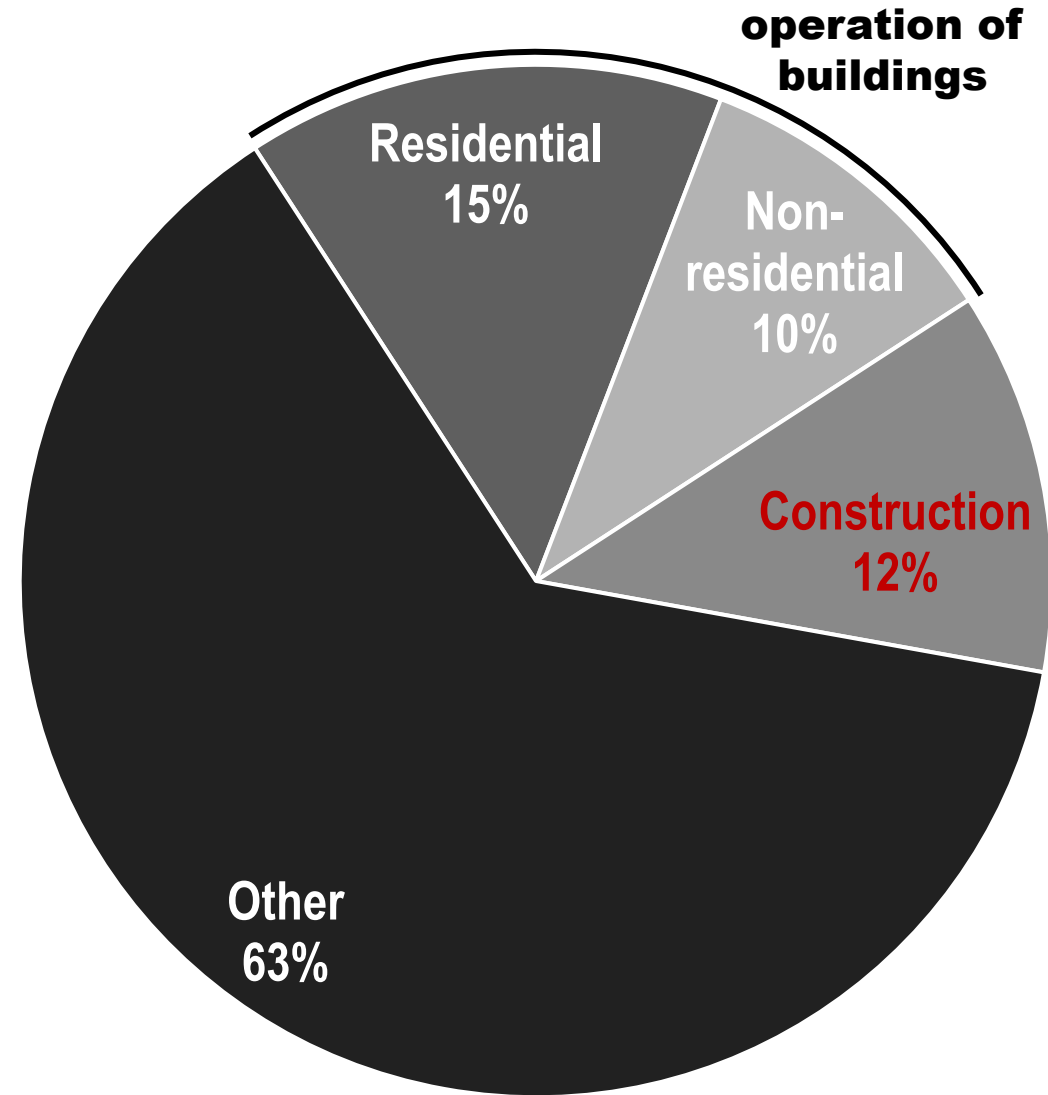


electricity

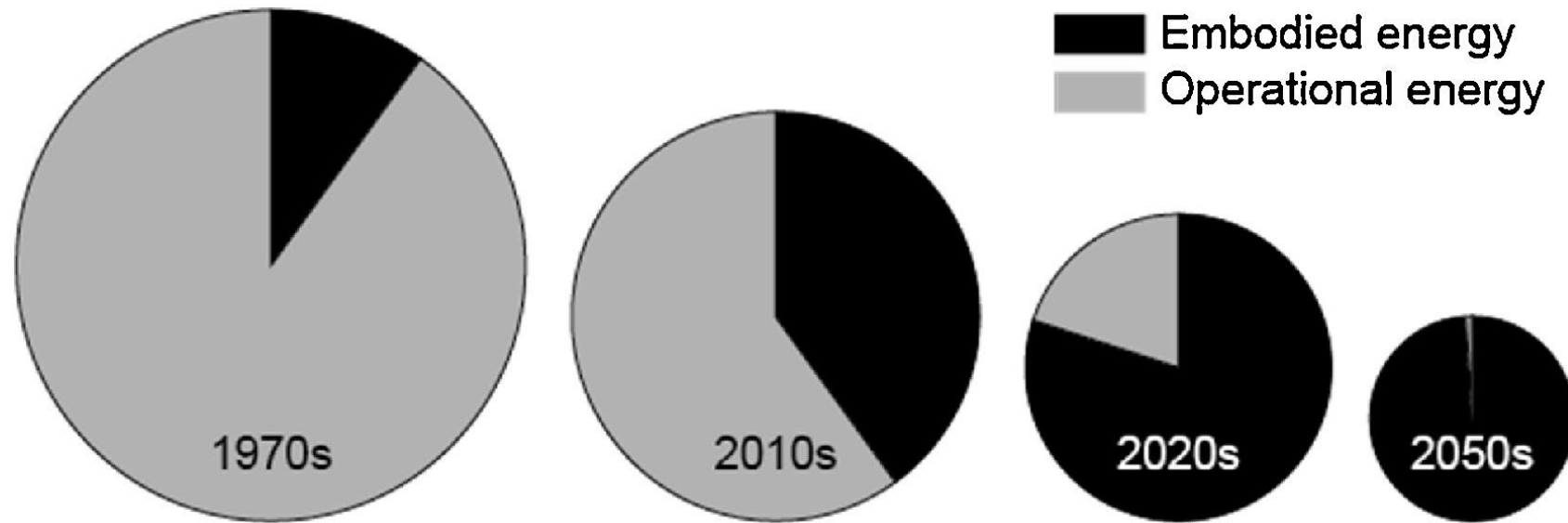


**operational energy**

# anthropogenic global **CO<sub>2</sub>** emissions

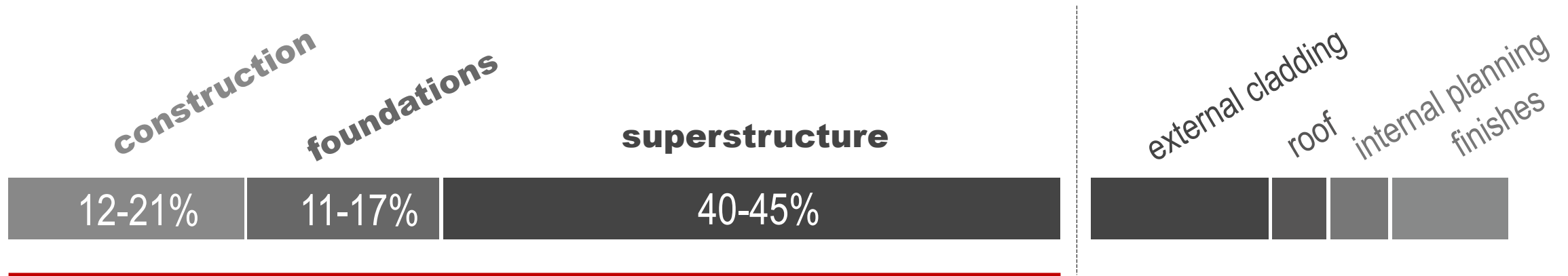


# embodied **energy** due to buildings



# embodied CO<sub>2</sub> of load-bearing structures

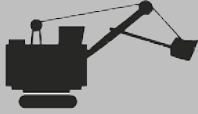
cradle-to-gate



# LIFE PHASES

## PRODUCTION

supply



manufacturing



## CONSTRUCTION

transport



construction



## USE

maintenance/refurbishment



## END OF LIFE

deconstruction/  
demolition



reuse/  
recycling



disposal

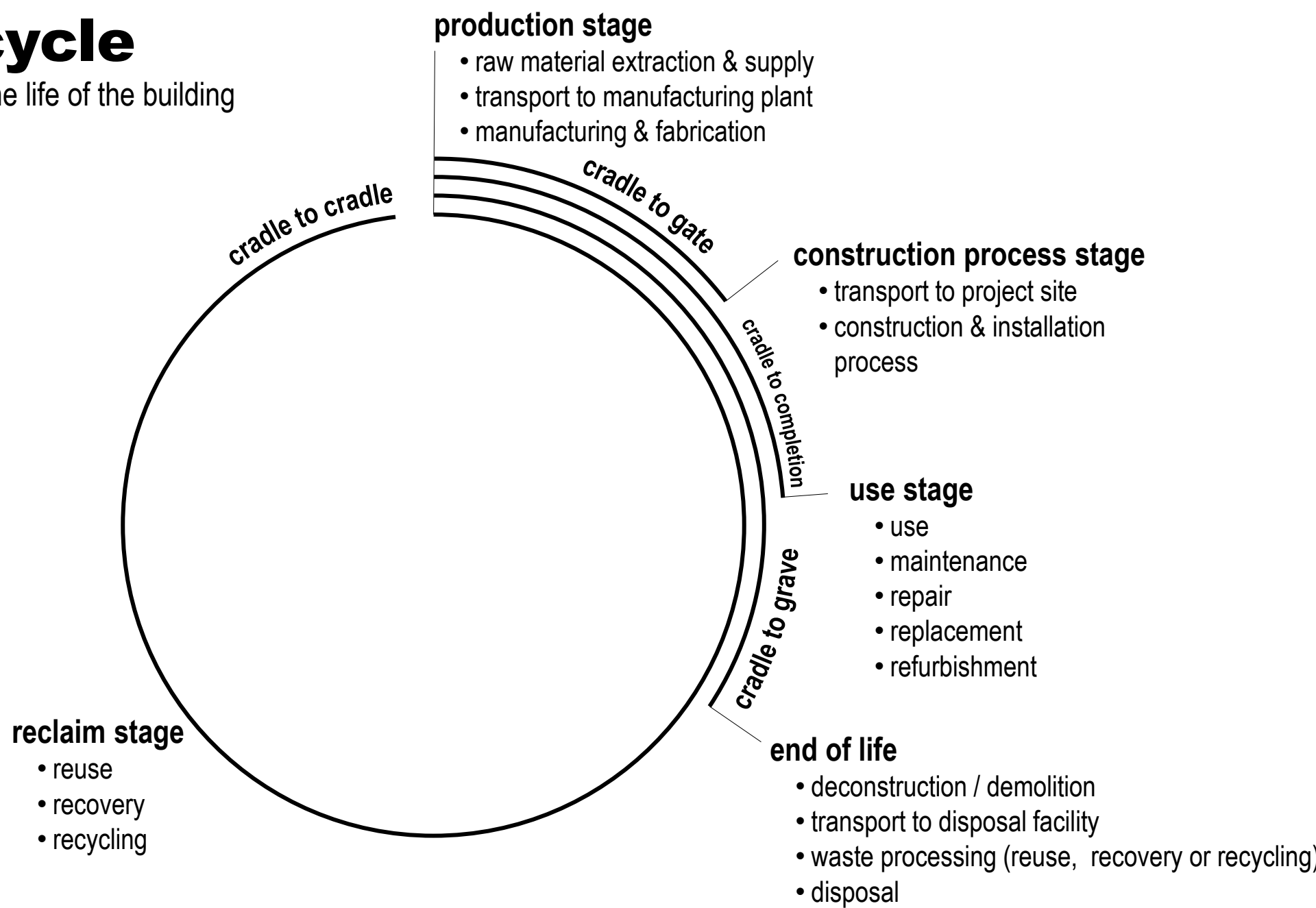


**embodied energy**



# building life-cycle

consecutive and linked phases in the life of the building

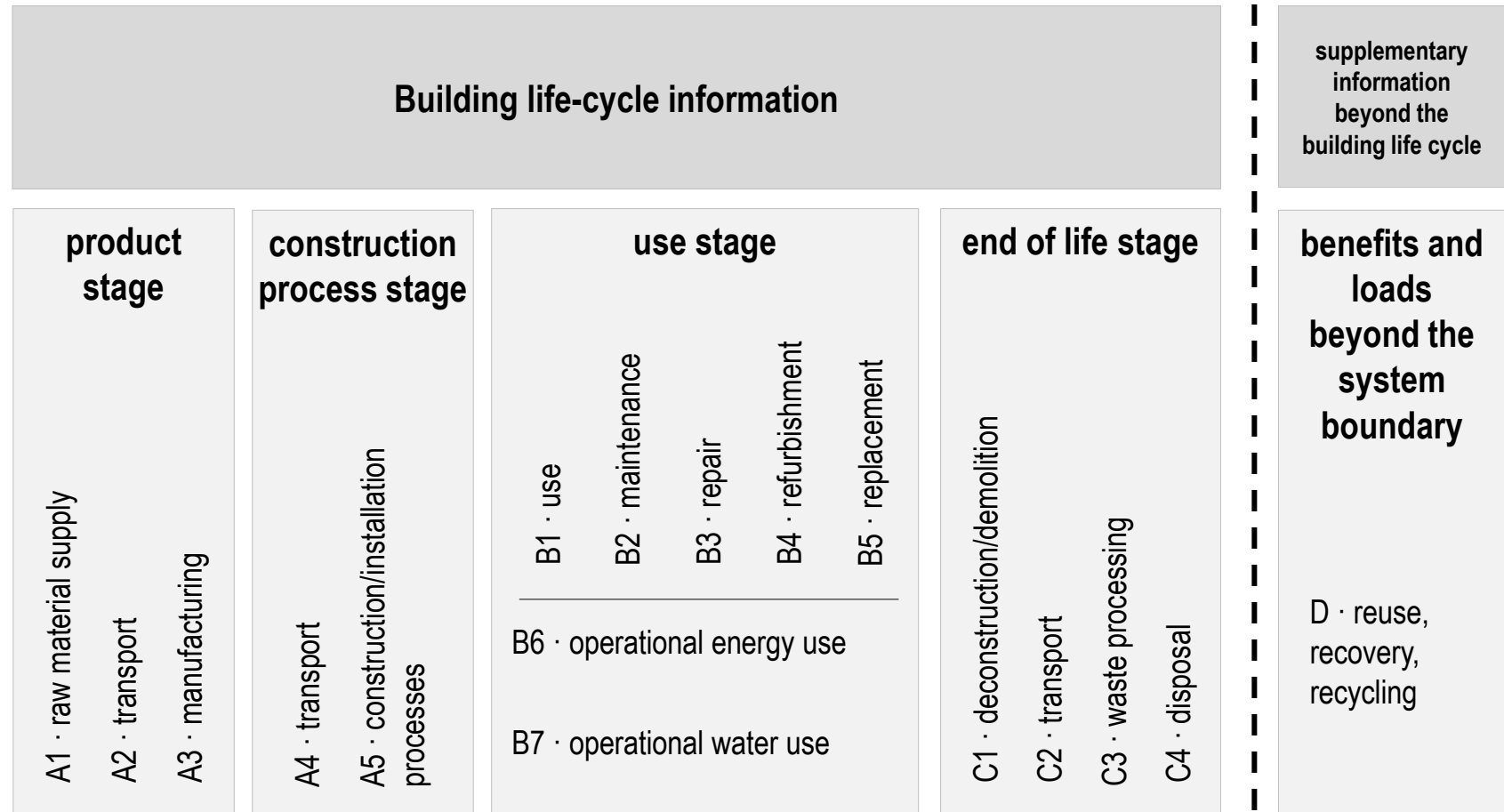
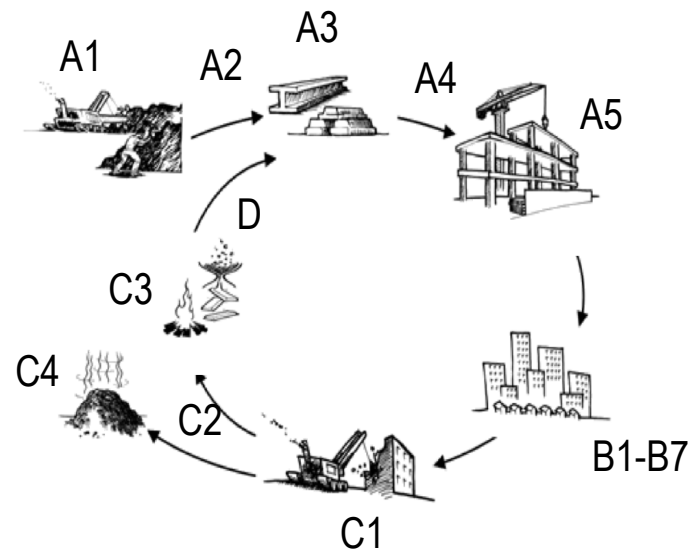


after International LCA standard ISO 14040 (see also EN 15978 & SIA2032:2020)

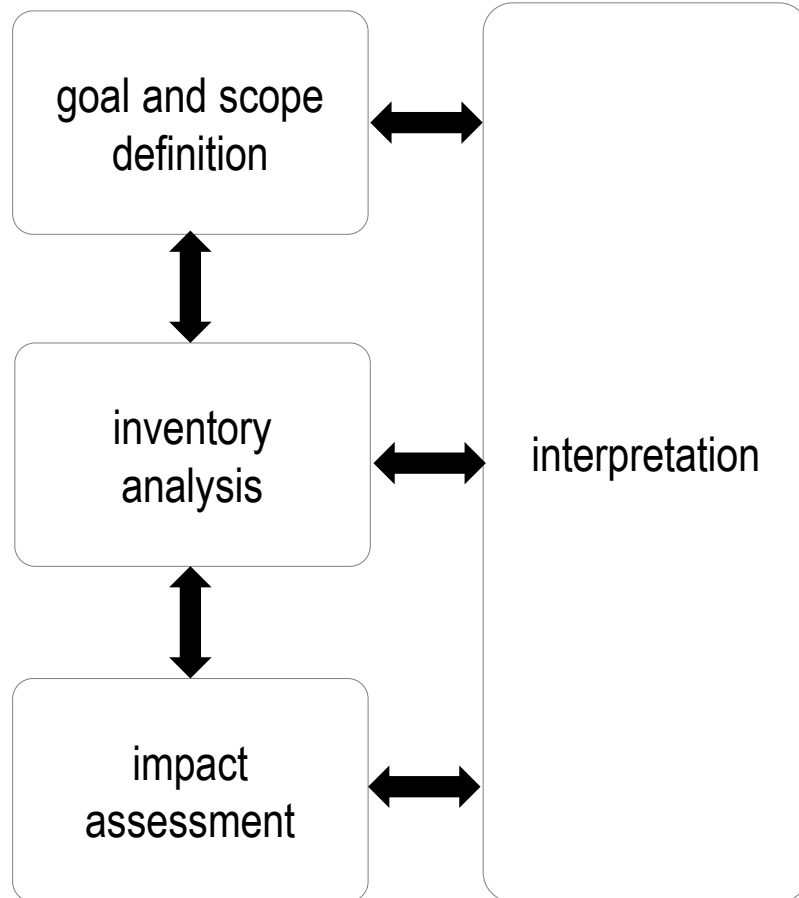
Figure: © EPFL, 2022

# building life-cycle

consecutive and linked phases in the life of the building



# life-cycle assessment framework



## How?

- › compiling an inventory of relevant inputs and outputs
- › evaluating the potential environmental impacts associated with those inputs and outputs
- › interpreting the results in relation to the objectives of the study

## Why?

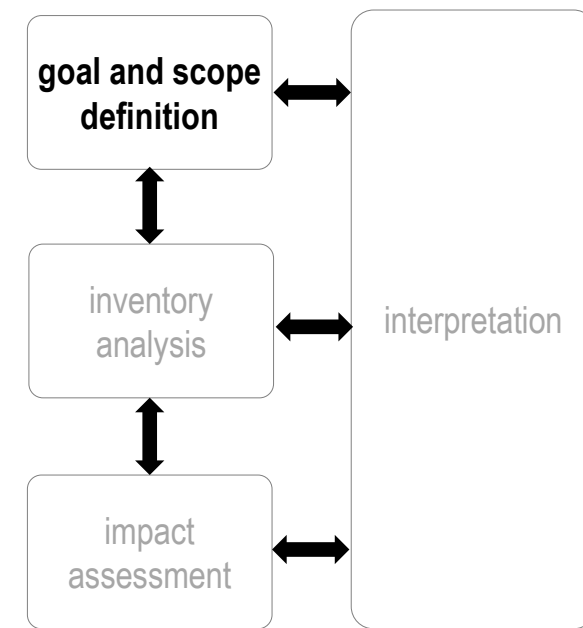
- › validating (or infirming) assumptions based on values
- › quantifying environmental impacts
- › **comparing solutions**

# goal

describes **what** is being measured and what the measurements will be used for (**why**)

*to compare the carbon footprint of the construction of two new office-building designs*

*to inform a client about the design environmental impacts in terms of global-warming potential*



# functional unit

## › functional unit

Quantified function fulfilled by the product

*the construction of 1000 m<sup>2</sup> of office space, in Switzerland, in a 6-storey office building, in 2025*

## › functional equivalent

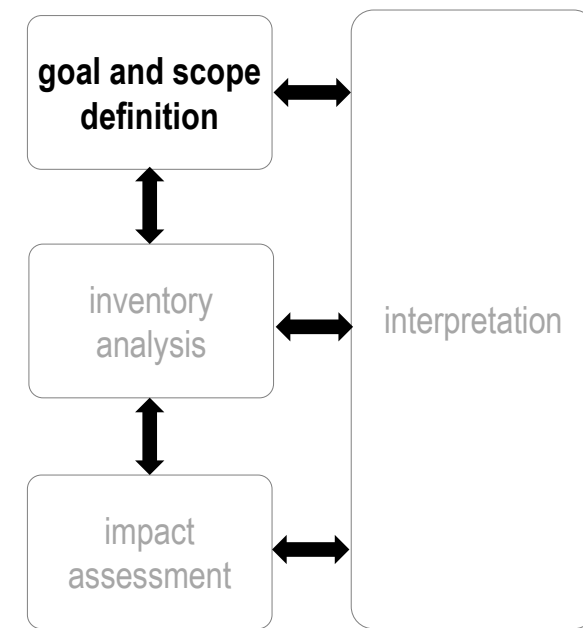
- Allows precise and unambiguous characterization of the object under study
- Constitutes the common denominator between different products, useful for comparing their impacts

The construction of...

*1000 m<sup>2</sup> of office space*

or

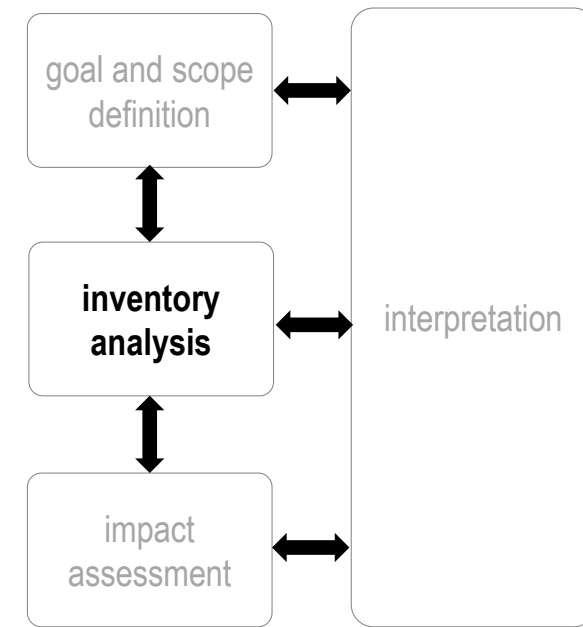
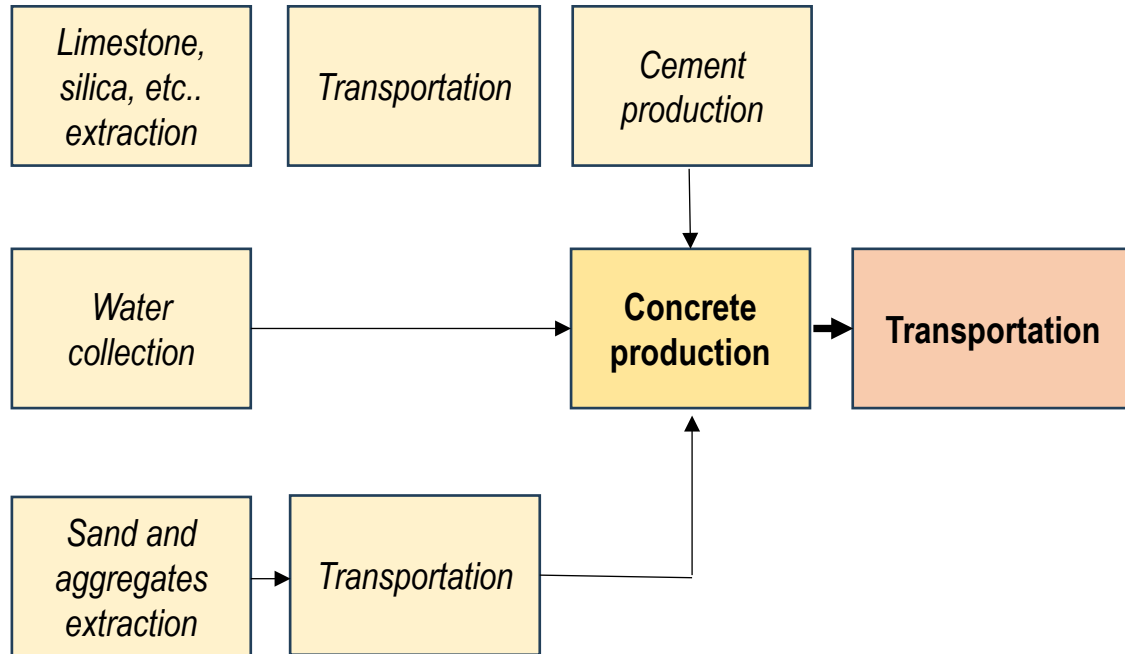
*50 office desks (including needed bathrooms, cafeteria and reception area)*





# impact factors

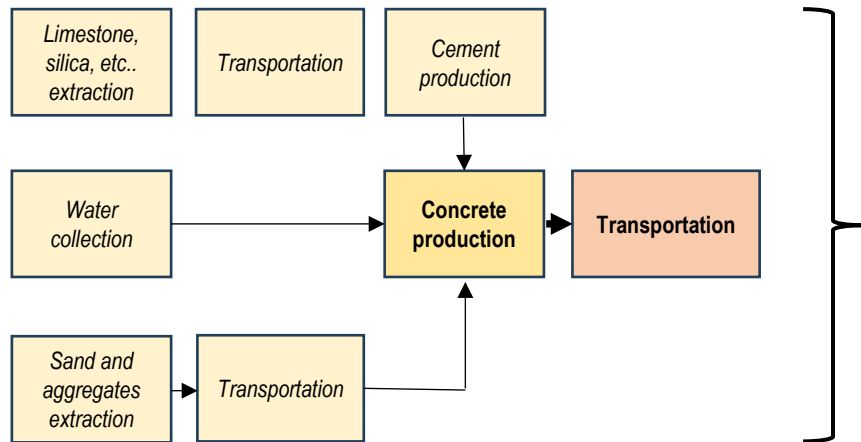
## PRODUCTION stage



## cradle-to-gate impact factor

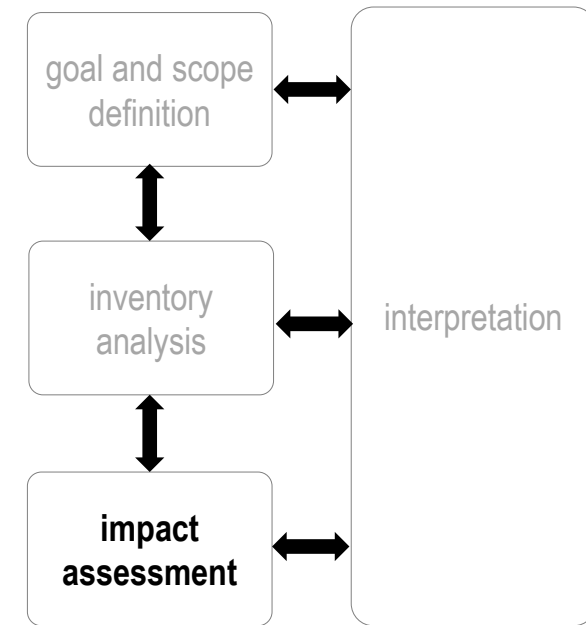
*Units:*  
*Indicator units / weight or volume of material*

# impact assessment



**cradle-to-gate impact factor**

Units: Indicator units / weight or volume of material



$$\sum_{i=1}^n$$

embodied carbon coefficient (ECC)

$\text{kg}_{\text{CO2eq}} / \text{kg}_{\text{material}}$

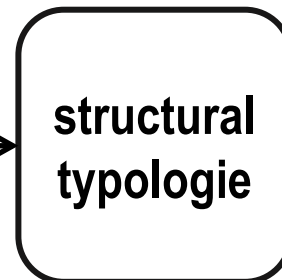
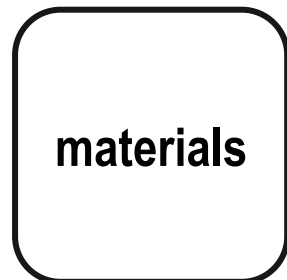
X

material quantity

=

global warming potential (GWP)

$\text{kg}_{\text{CO2eq}}$



**PRODUCTION stage**

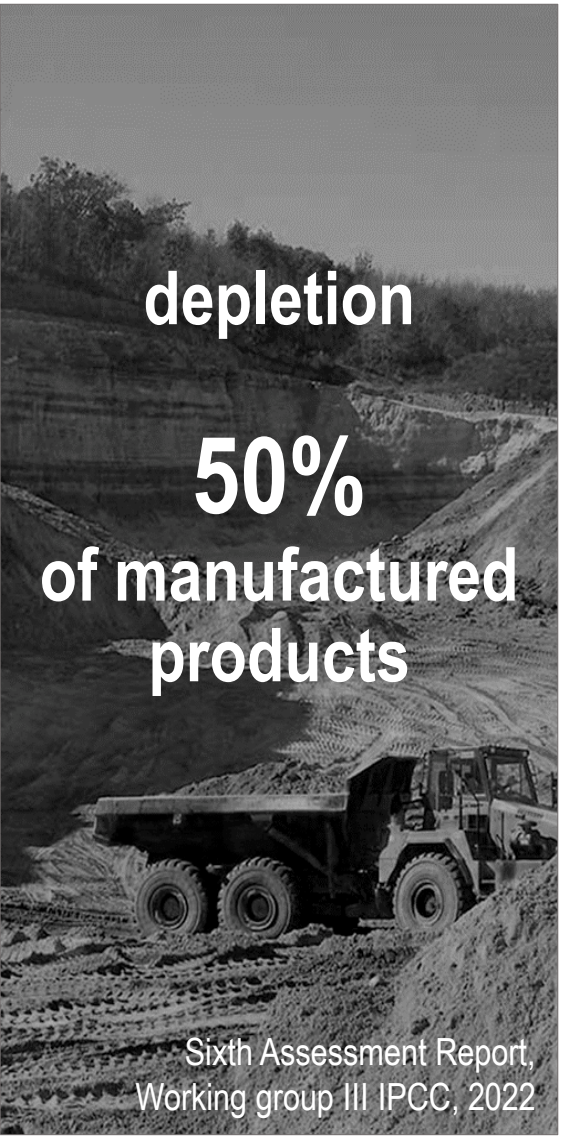
# construction sector



global warming

15%  
of human CO<sub>2</sub>-eq  
emissions

GABC-IEA-UN · 2022



depletion

50%  
of manufactured  
products

Sixth Assessment Report,  
Working group III IPCC, 2022

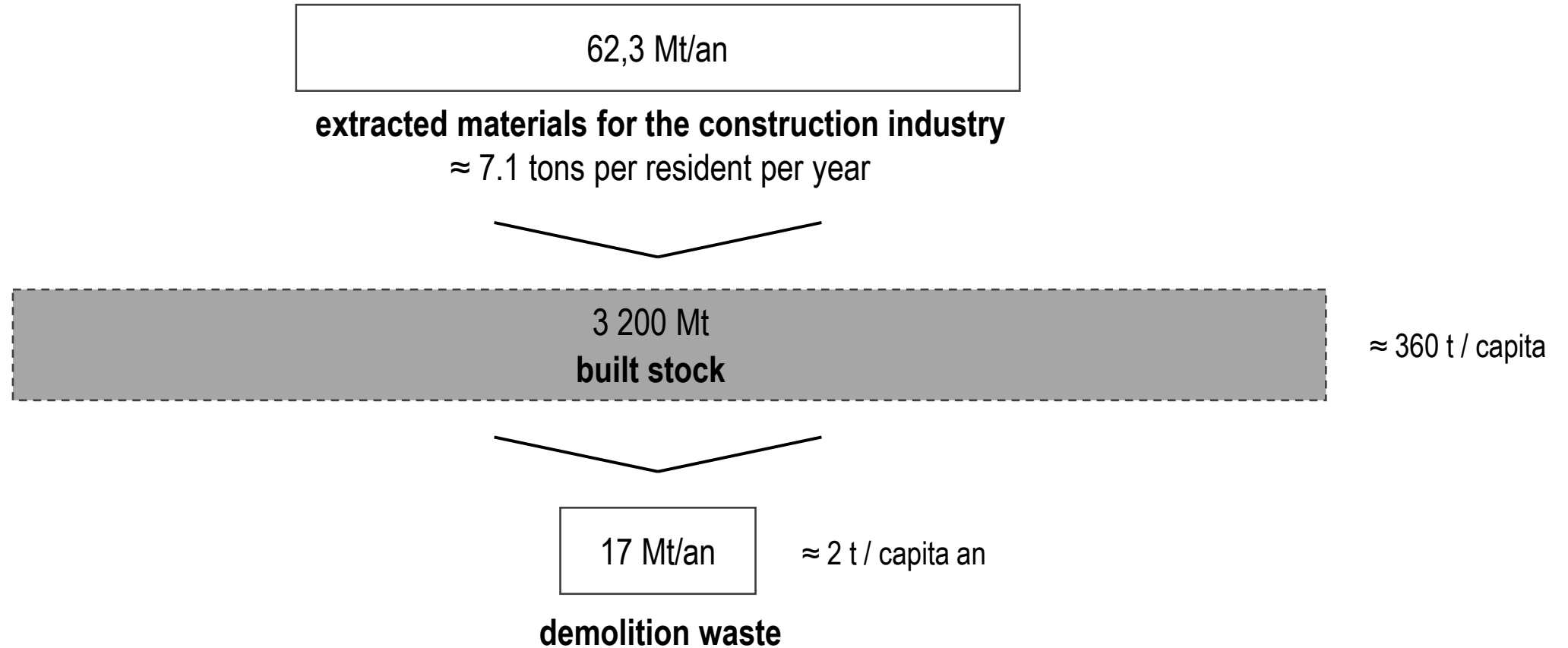


waste

19% weight  
of all waste  
produced in CH

OFEV,2021

# material extraction in Switzerland



1 Mt (million tons) = 1 000 000 tons

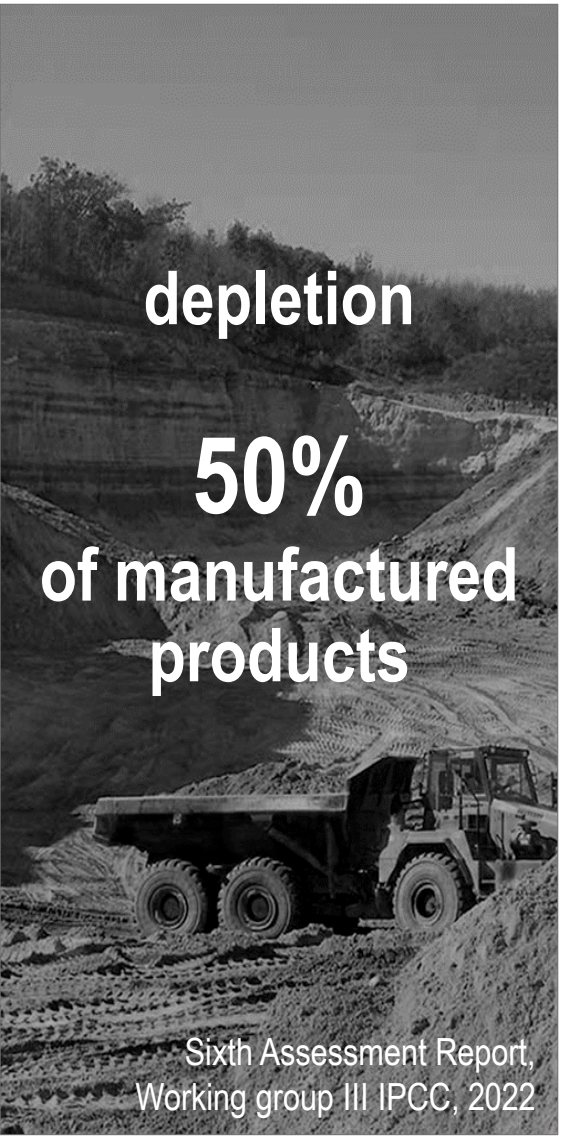
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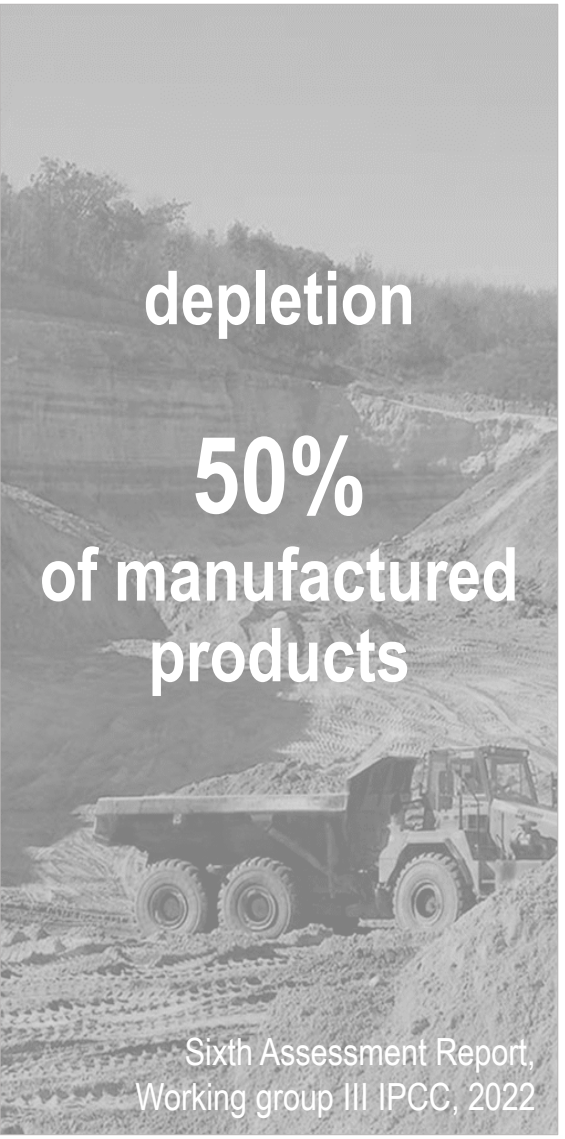
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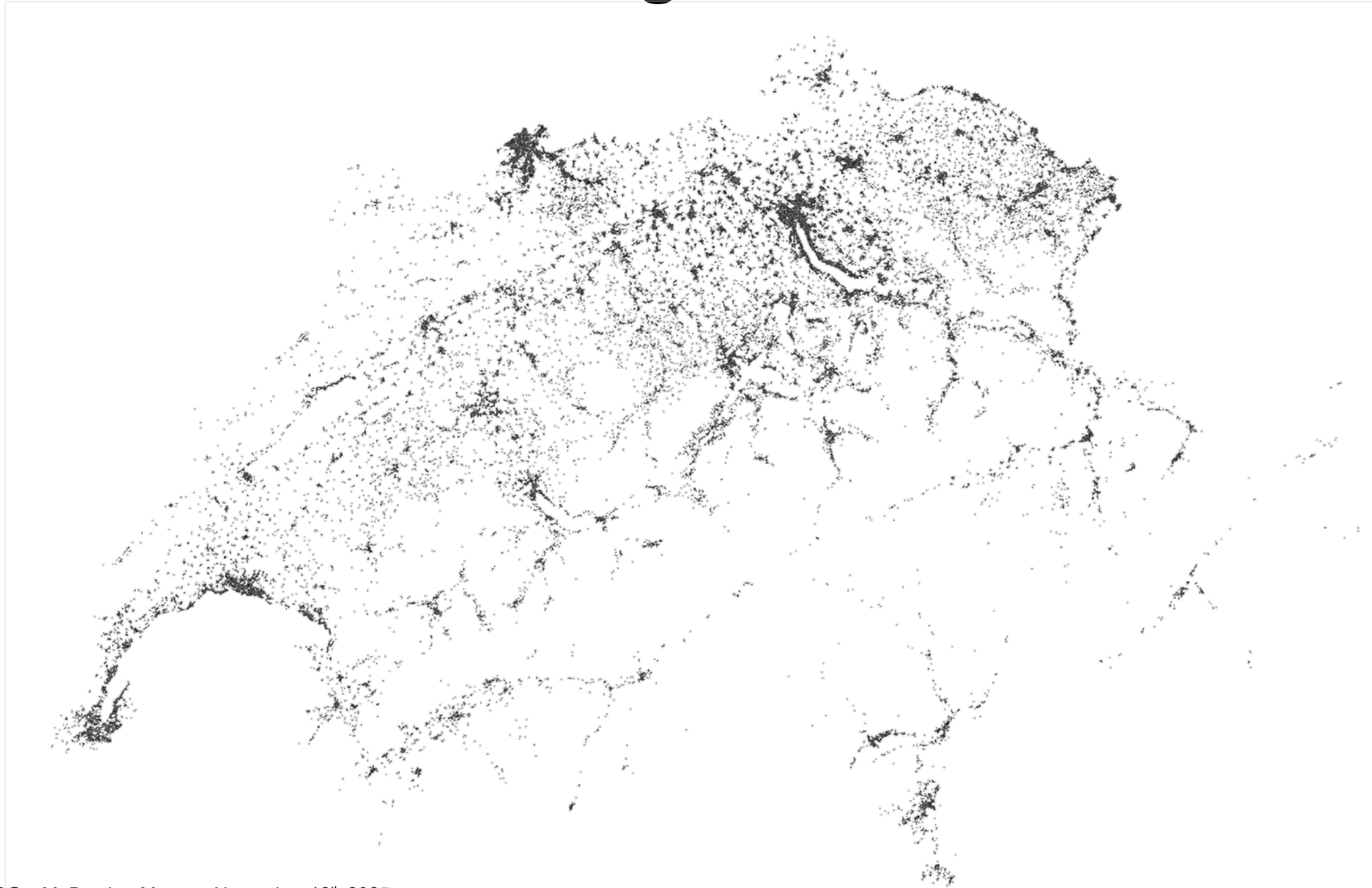


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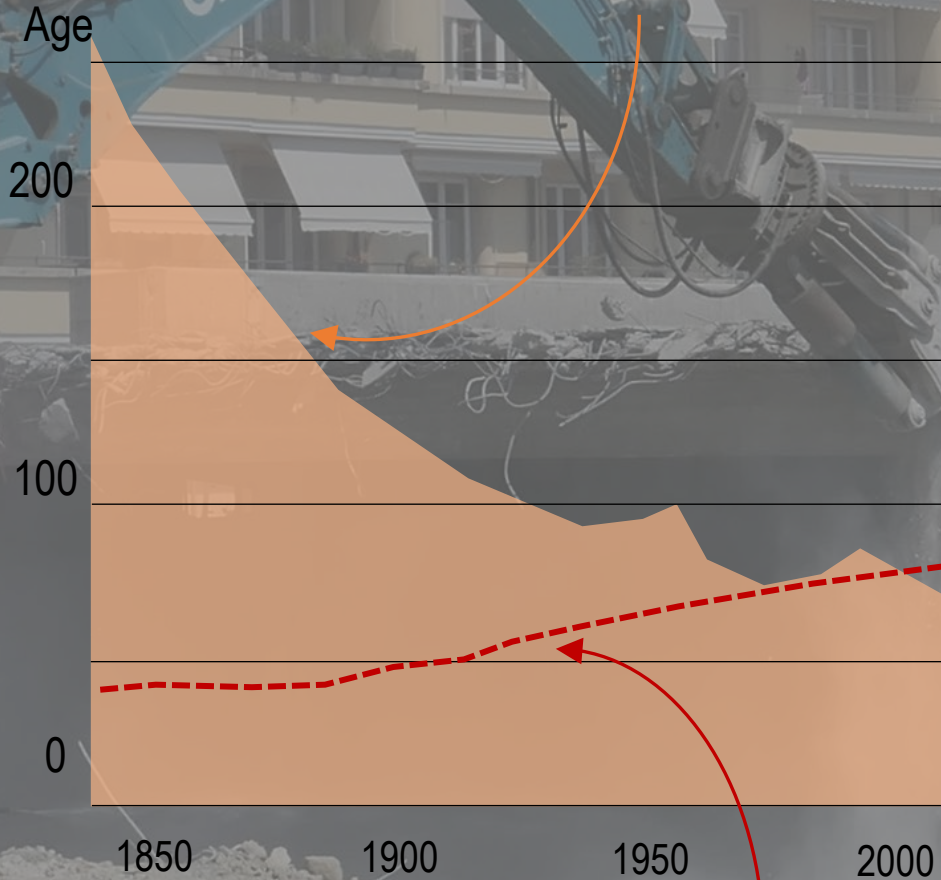
Eurostat, 2021

# 70'000 demolished building between 2000 et 2022



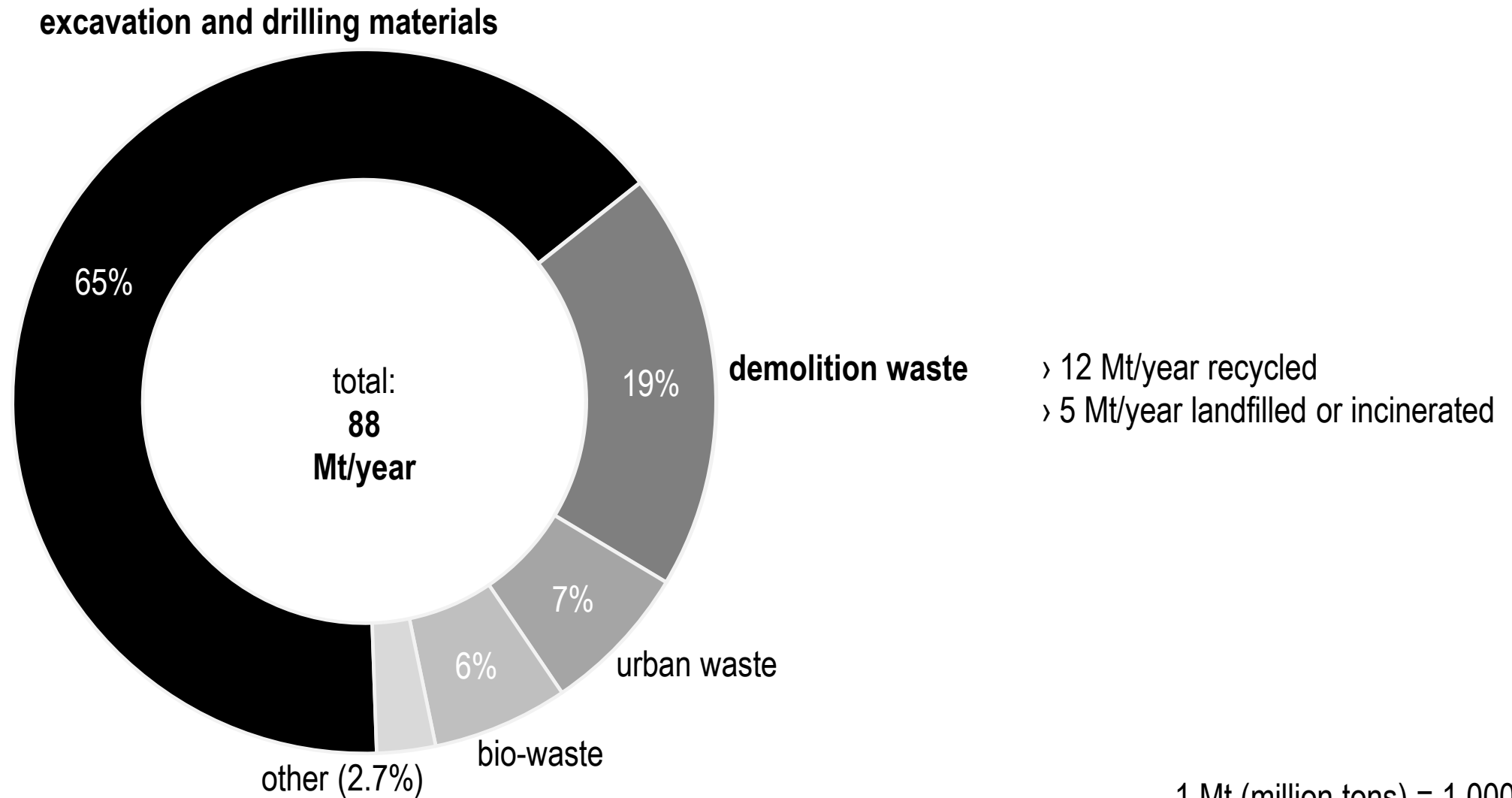
# evolving needs

## average building age at demolition



human life span

# waste in Switzerland



OFEV (2022) Déchets et matières premières en bref (données de 2017)

Figure: © Fivet, EPFL, 2023

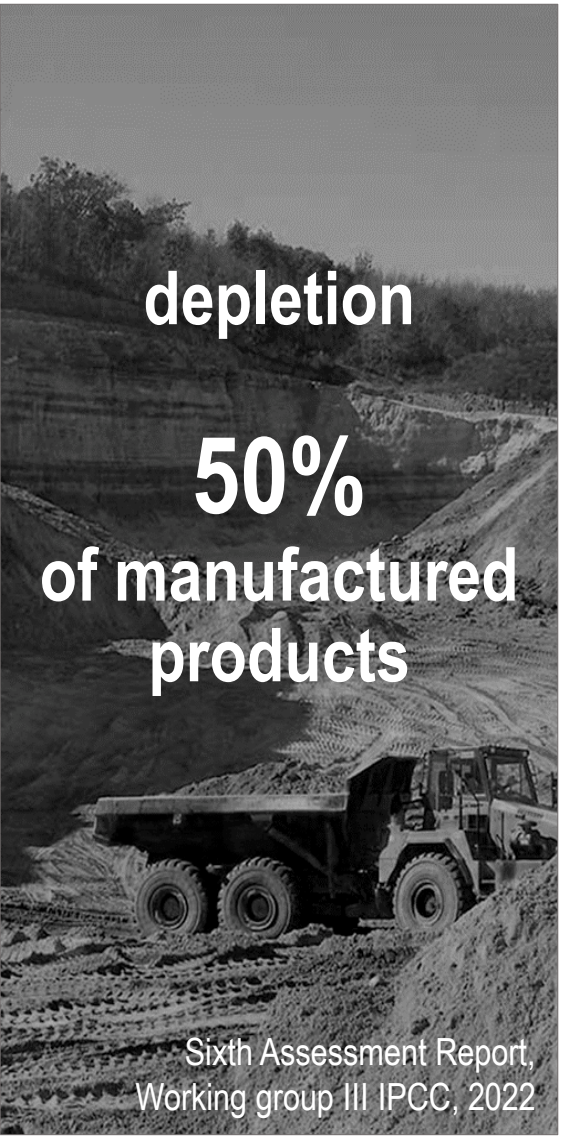
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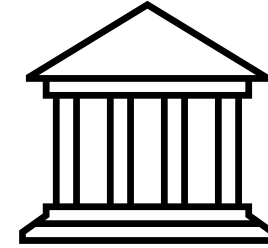


waste

19% weight  
of all waste  
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OFEV, 2022

# regulations



## Switzerland:

- › **CO<sub>2</sub> Act:** GHGE reduced by 50% by 2030 compared to 1990 levels
- › **Climate and Innovation Act:** Net-zero emissions by 2050 (voted in 2023)
- › **Environmental Protection Act:**
  - Preserve natural resources use and reduce environmental impacts throughout the entire life cycle of products and buildings
  - Recycling prioritized over incineration
  - Promotes circular economy, including the use of environmentally friendly building materials and the reuse of building components

## Geneva

- › Inclusion of requirements regarding the carbon footprint of “significant” buildings in LCI (Loi sur les constructions et installations)

## Zurich

- › Constitutional article that mandates the creation of frameworks for:
  - Responsible use of resources and materials, closing material loops and promoting reuse and recycling in construction

→ *Many other cantons are currently working on new regulations to promote circular economy and sustainable building construction.*

# standards

- › **SIA 390/1:2025** (replaces SIA 2040:2017, emphasizing climate impact over solely energy efficiency in buildings)

La voie du climat – Bilan des gaz à effet de serre sur le cycle de vie des bâtiments

Klimapfad – Treibhausgasbilanz über den Lebenszyklus von Gebäuden

La via climatica – Bilancio dei gas serra per il ciclo di vita degli edifici

**Goal:** to support Switzerland's goal of achieving net-zero emissions by 2050

**Purpose:** Framework to evaluate and reduce GHGE in buildings' full life-cycle

Levels of GHGE per m<sup>2</sup> and per year (for a 60-year life cycle) :

- › Base: 15 kg/m<sup>2</sup> (9 for construction)

- › Ambitious: 10 kg/m<sup>2</sup> (6 for construction)

- › **SIA 2032:2020**

L'énergie grise – Établissement du bilan écologique pour la construction de bâtiments

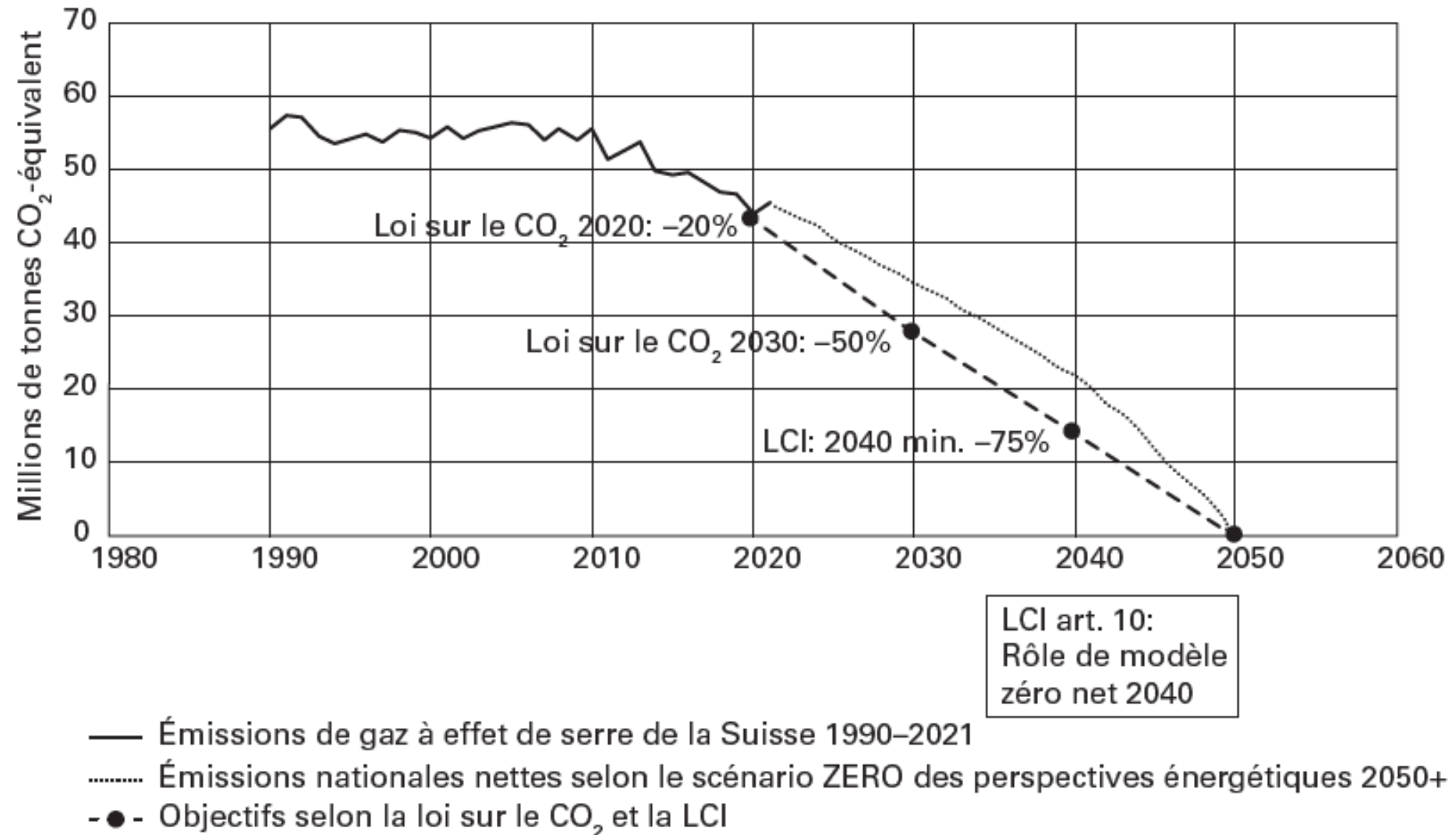
Graue Energie – Ökobilanzierung für die Erstellung von Gebäuden

Energia grigia negli edifici – Bilancio ecologico per la costruzione di edifici

- › **EN 15804+A2 (2019) Environmental Product Declarations**

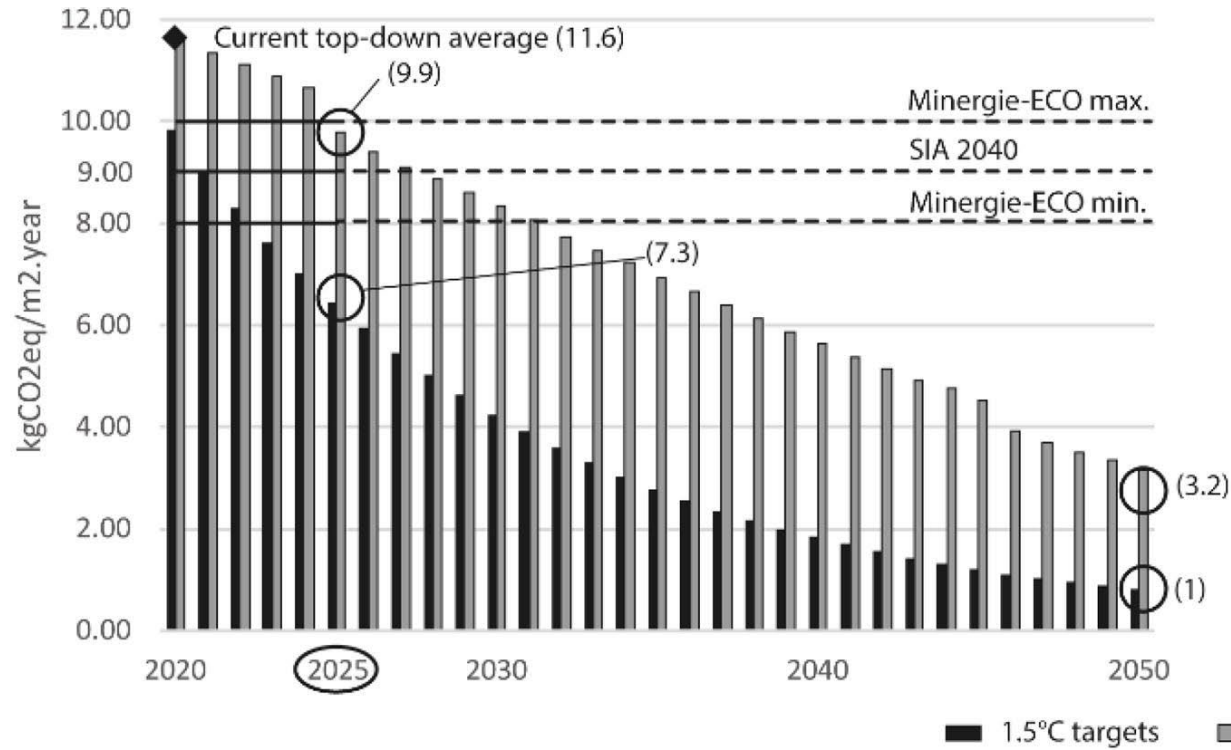
Rules for assessing and reporting environmental impacts of construction products

# regulations

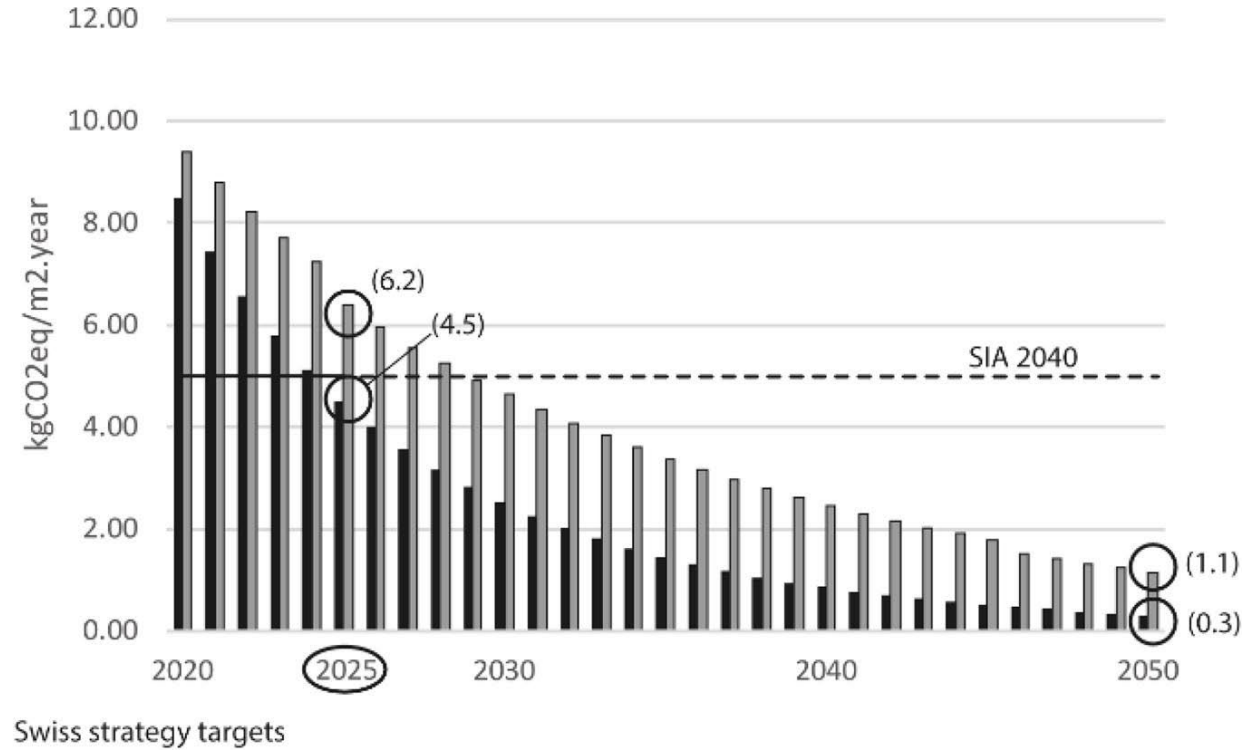


# carbon budgets

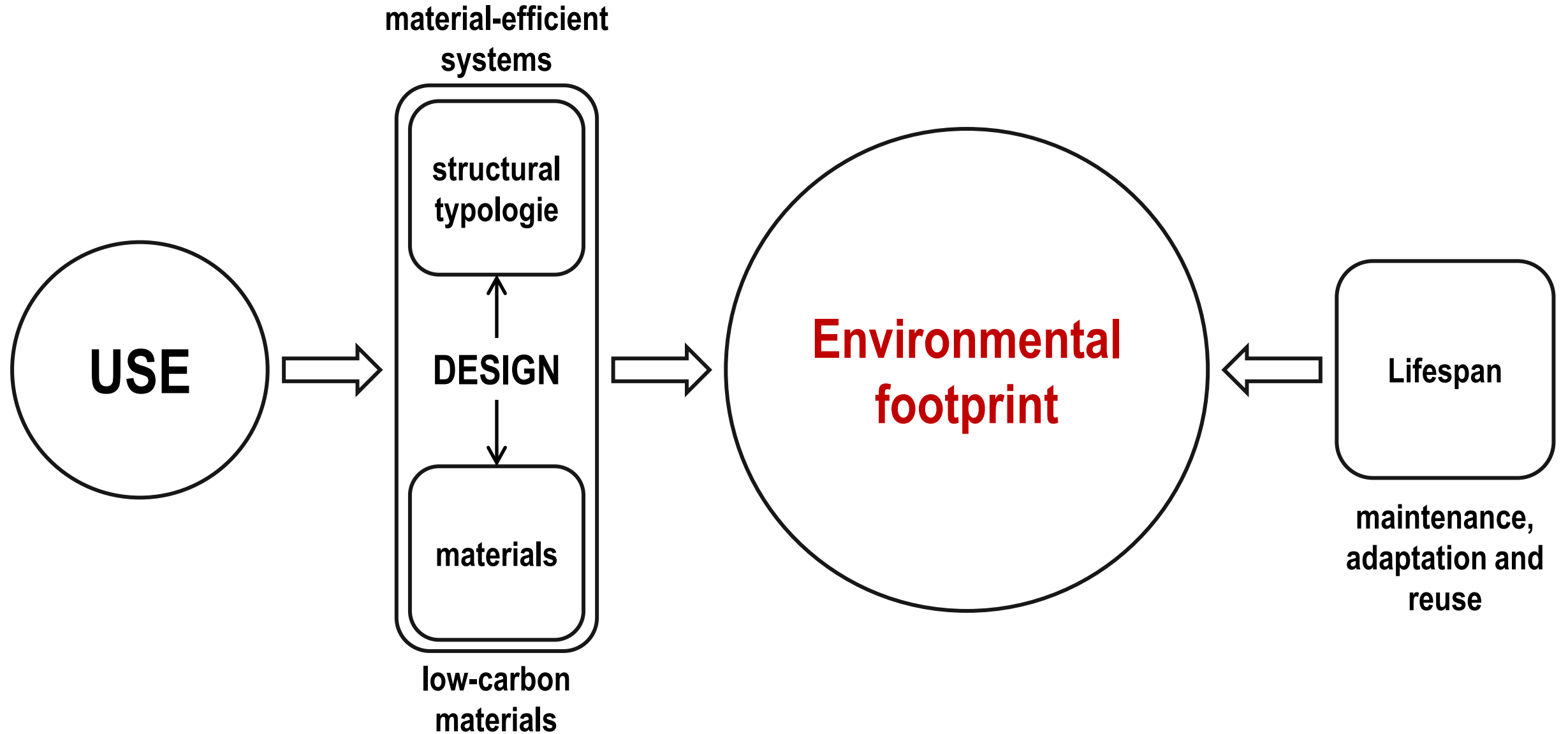
(a) New construction



(b) Renovations



# strategies





## MATERIALS

# main structural materials



**steel**



**reinforced  
concrete**



**timber**

# ECC vs material strength

Material	Description	ECC ( $\text{kg}_{\text{CO}_2\text{eq}} / \text{kg}_{\text{material}}$ )	Strength ( $\text{N}/\text{mm}^2$ )	Density ( $\text{kg}/\text{m}^3$ )
Concrete C30/37	342 kg CEM I / $\text{m}^3$	0.12 – 0.14	$f_{\text{ck}} = 30 \text{ N}/\text{mm}^2$ (compression)	2'400
Steel reinforcement B500B	Recycled from scrap	0.30 – 0.55	$f_{\text{sk}} = 500 \text{ N}/\text{mm}^2$	7'850
Structural steel S235	Recycled from scrap, without surface coating	0.33 – 0.60	$f_{\text{yk}} = 235 \text{ N}/\text{mm}^2$	7'850
Solid timber C24		0,13 – 0,47	$f_{\text{td}} = 8.5 – 0.1 \text{ N}/\text{mm}^2$ (tension) $f_{\text{cd}} = 12.4 – 1.8 \text{ N}/\text{mm}^2$ (compression)	500
Glued laminated timber GL24h		0.34 – 0.95	$f_{\text{td}} = 12.8 – 0.15 \text{ N}/\text{mm}^2$ (tension) $f_{\text{cd}} = 16.0 – 1.9 \text{ N}/\text{mm}^2$ (compression)	385

Regúlez et al. 2023. Sustainability in construction: The urgent need for a new ethics . Structural Concrete  
<https://doi.org/10.1002/suco.202200406>

# embodied global warming potential

$$\sum_{i=1}^n$$

embodied carbon  
coefficient (ECC)  
 $\text{kg}_{\text{CO2eq}} / \text{kg}_{\text{material}}$

X

material quantity  
 $\text{kg}_{\text{material}}$

=

global warming  
potential (GWP)  
 $\text{kg}_{\text{CO2eq}}$

## inputs :

› geometry and actions



- › material strength ( $f_d$ )
- › material density ( $\rho$ )
- › ECC



## outputs :

- › material volume
- › material weight
- › GWP

# example

- › Taking the maximum ECC, what is the GWP of this bar element?
  1. if made of steel S235
  2. If made of solid timber C24



Material	ECC ( $\text{kg}_{\text{CO}_2\text{eq}} / \text{kg}_{\text{material}}$ )	Strength ( $\text{N}/\text{mm}^2$ )	Density ( $\text{kg}/\text{m}^3$ )
Structural steel S235	0.60	$f_{yd} = 224 \text{ N}/\text{mm}^2$	7'850
Solid timber C24	0,47	$f_{td} = 8.5 \text{ N}/\text{mm}^2$	500

**GWP** [ $\text{kg}_{\text{CO}_2\text{e}}$ ]

$\rightarrow = \text{ECC} [\text{kg}_{\text{CO}_2\text{eq}}/\text{kg}] \times \text{weight} [\text{kg}]$

$\rightarrow = \text{density} [\text{kg}/\text{m}^3] \times \text{volume} [\text{m}^3]$

$\rightarrow = \text{bar length} [\text{m}] \times \text{cross-section area} [\text{m}^2]$

$\rightarrow = \text{action} [\text{kN}] / \text{strenght} [\text{kN}/\text{m}^2]$

# example

## › Steel S235:

- Cross-section area =  $100\text{kN} / 235 \text{ N/mm}^2 = 425 \text{ mm}^2$
- Volume =  $425 \text{ mm}^2 \times 1000 \text{ mm} = 425'000 \text{ mm}^3$
- Weight =  $425'000 \text{ mm}^3 \times 7'850 \text{ kg/m}^3 = 3.3 \text{ kg}$
- GWP =  $3.3 \text{ kg} \times 0.6 \text{ kg}_{\text{CO}_2\text{eq}}/\text{kg} = \mathbf{2 \text{ kg}_{\text{CO}_2\text{eq}}}$

## › Solid timber C24

- Cross-section area =  $100\text{kN} / 8.5 \text{ N/mm}^2 = 11'765 \text{ mm}^2$
- Volume =  $11'765 \text{ mm}^2 \times 1000 \text{ mm} = 11'765'000 \text{ mm}^3$
- Weight =  $11'765'000 \text{ mm}^3 \times 500 \text{ kg/m}^3 = 5.9 \text{ kg}$
- GWP =  $5.9 \text{ kg} \times 0.47 \text{ kg}_{\text{CO}_2\text{eq}}/\text{kg} = \mathbf{2.8 \text{ kg}_{\text{CO}_2\text{eq}}}$

# alternatives : bio-based material

load-bearing straw bale construction



rebuILT student project  
<https://rebuilt.cargo.site/>  
© PJRenaud – rebuiLT, 2023



ECO 46, Lausanne  
© CArPE, 210-2012

# alternatives: geo-based materials

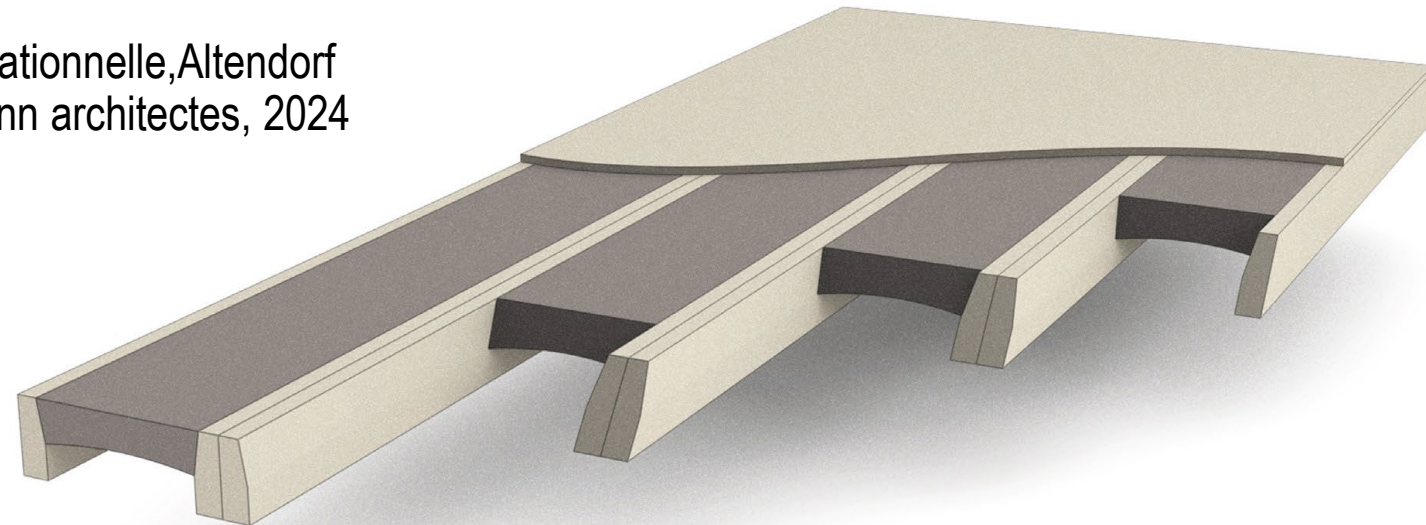
rammed earth construction



Rammed earth walls  
Ricola Kräuterzentrum  
Herzog & De Meuron, 2014



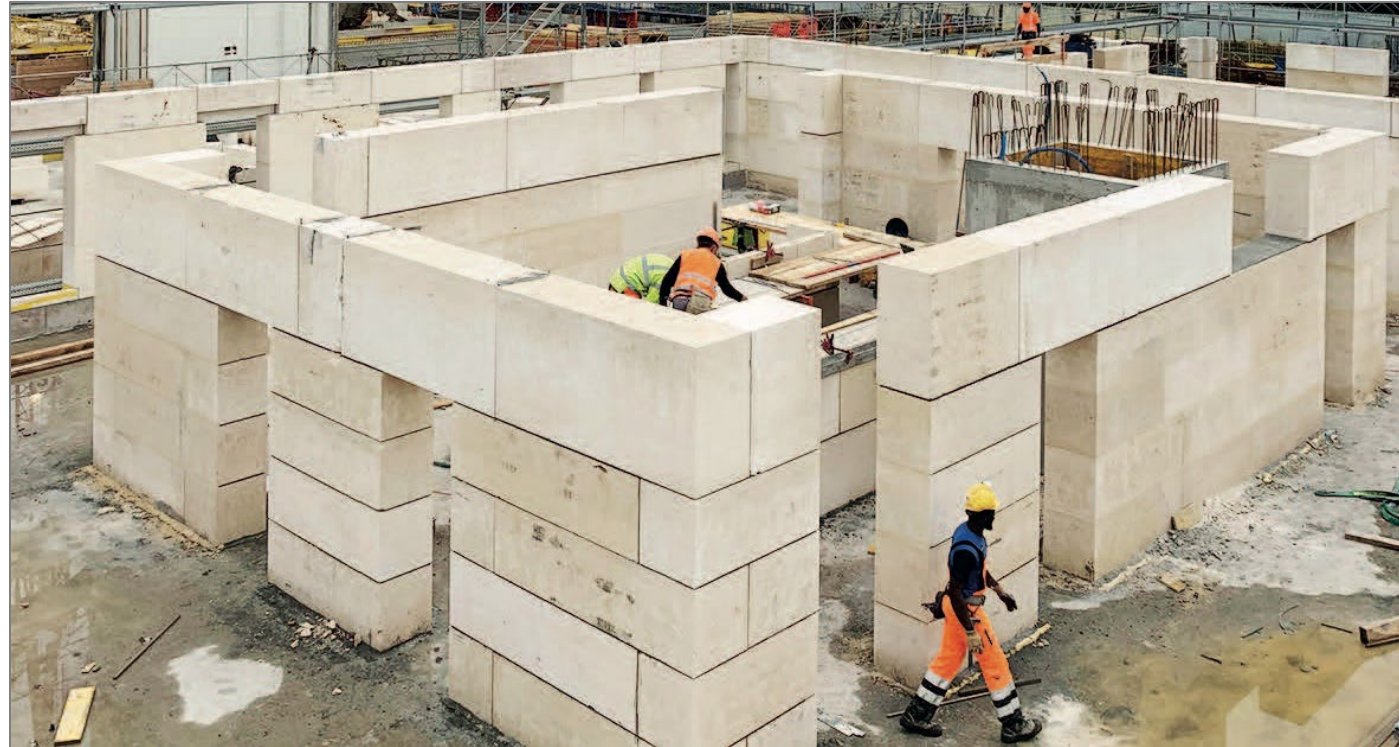
Earth bricks, earth and timber slabs  
(Rematter®)  
Maison intergénérationnelle, Altendorf  
Jomini Zimmermann architectes, 2024



Rematter® floor slabs  
3-Layer Wood Panel  
Solid Timber Beam  
Rammed Earth

# alternatives: geo-based materials

massiv stone masonry



Immeubles de logements, Arch. Archiplein et Gilles Perraudin  
Architecte, Plan les Ouates, 2020



## STRUCTURAL SYSTEMS

# structural topology



# POLL: what topology requires the greatest amount of material?

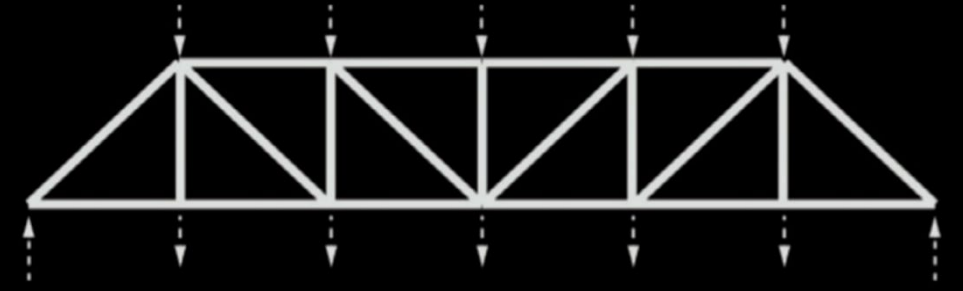
Join at  
slido.com  
#2474112



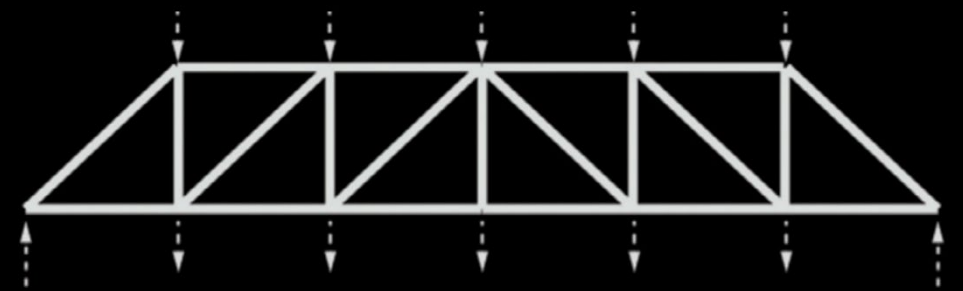
(A)



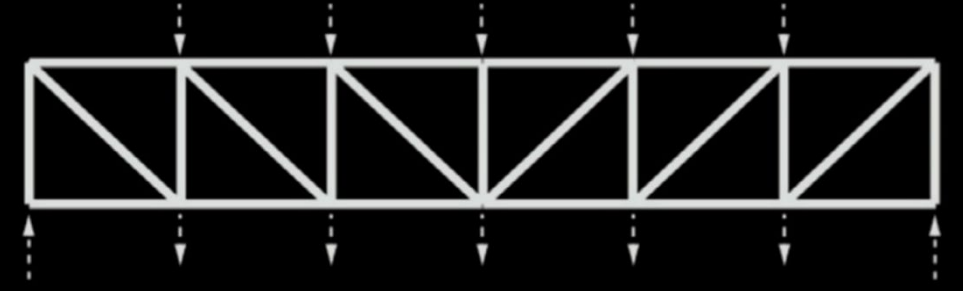
(B)



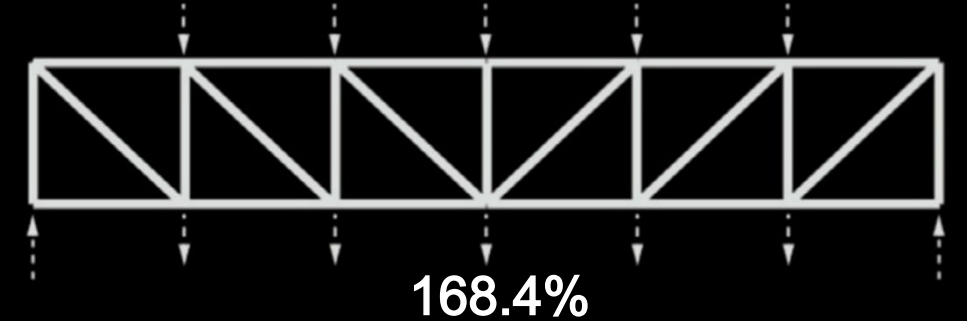
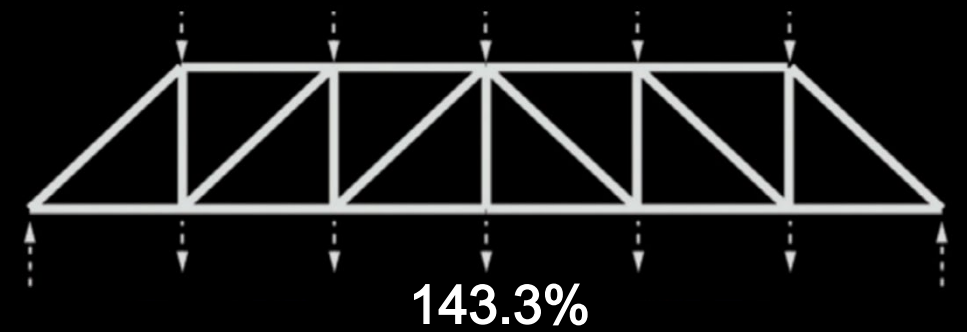
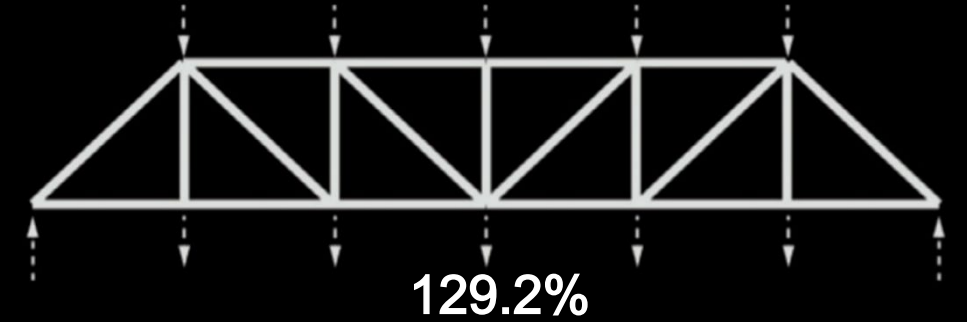
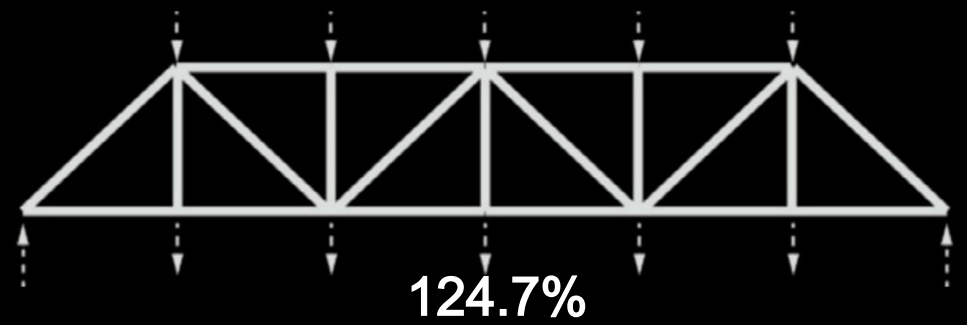
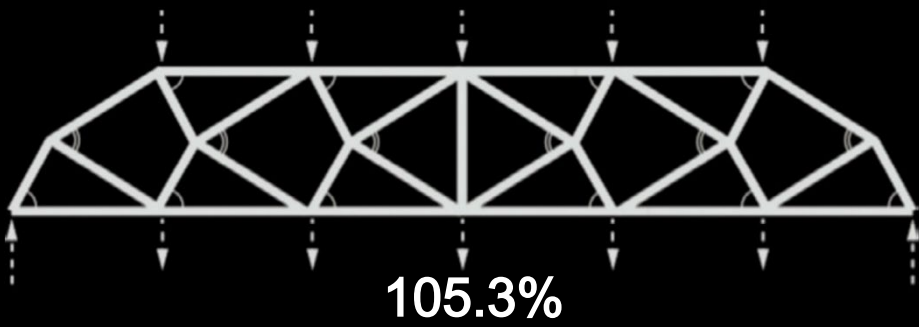
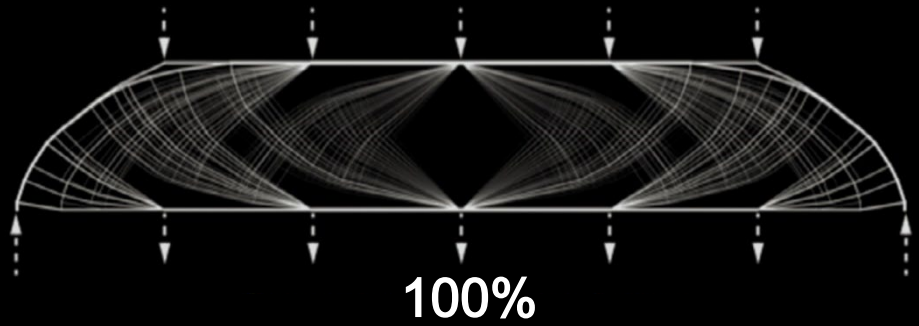
(C)



(D)



# structural topology



# a matter of design choices



# a matter of design choices



a matter of design choices



# POLL: which stadia has the lowest embodied carbon per seat?

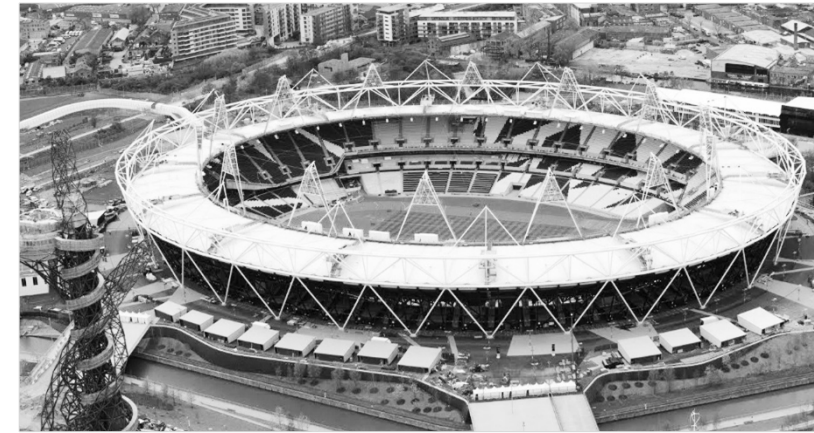
A



B



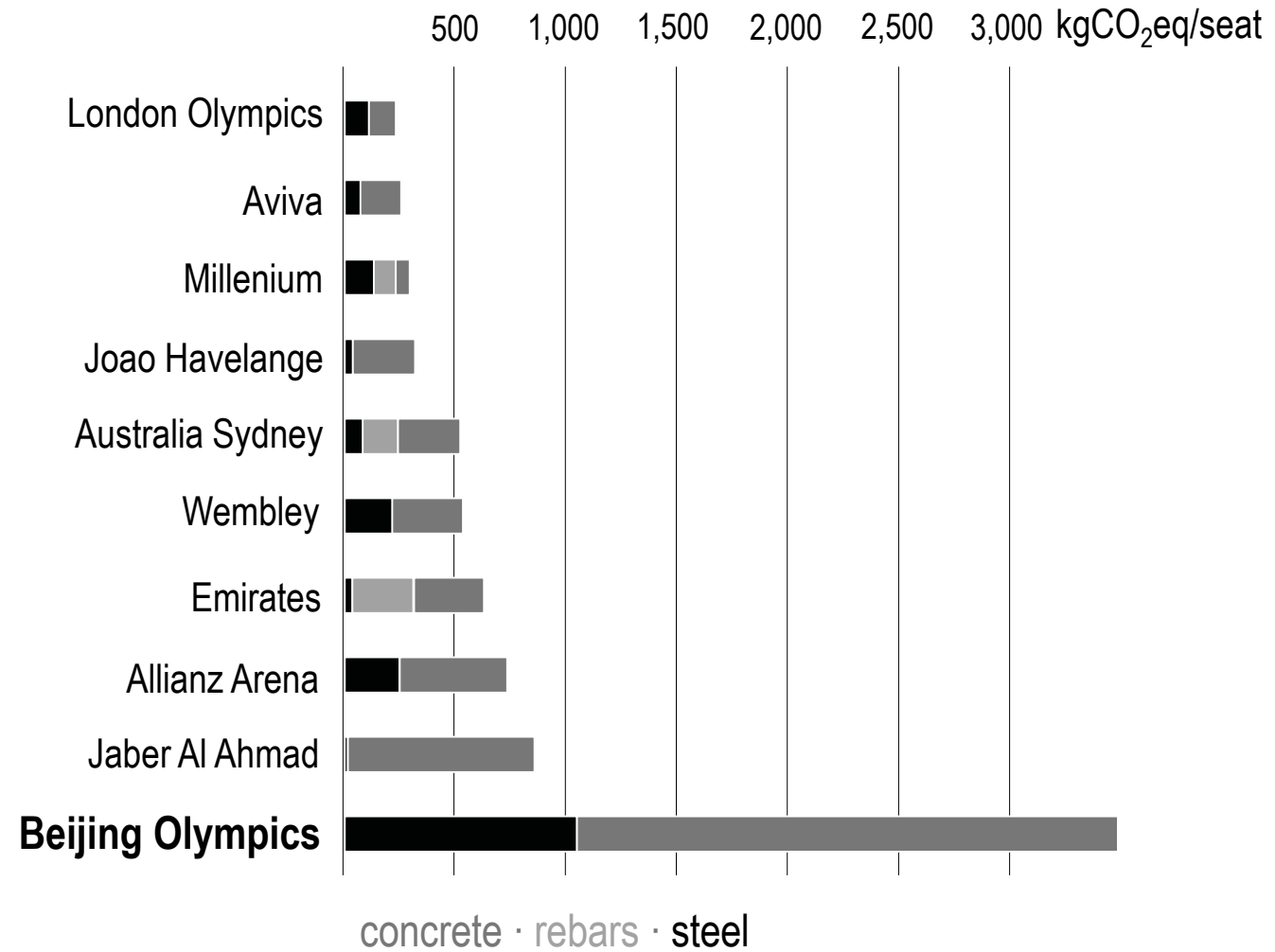
C



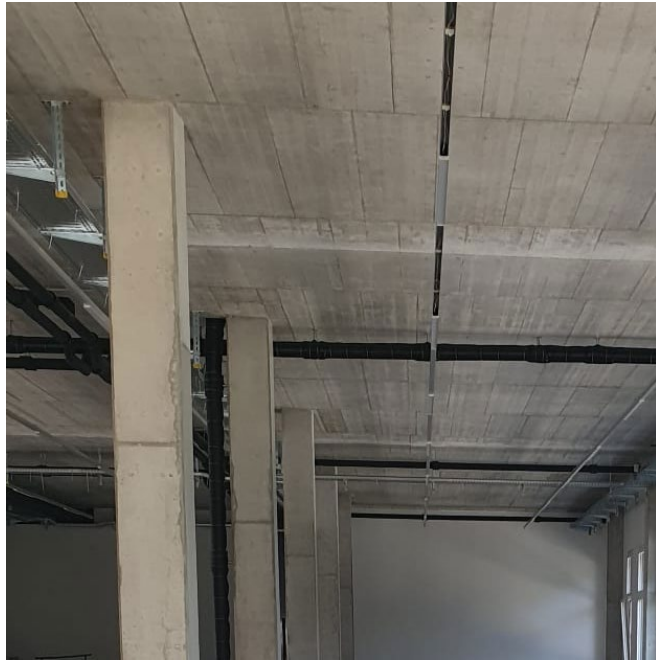
Join at  
[slido.com](https://www.slido.com)  
#2474112



# embodied carbon per seat



# typologies of concrete slabs



flat slab

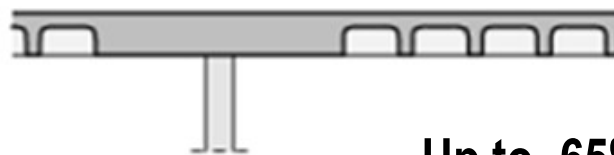
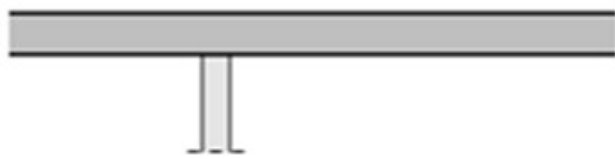


ribbed slab

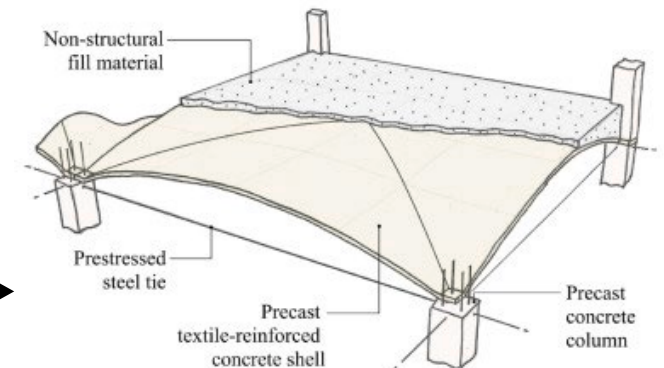


ACORN: Thin Vaulted Floor Slab  
© Robin Oval, Cambridge University, 2022

thin shell floor



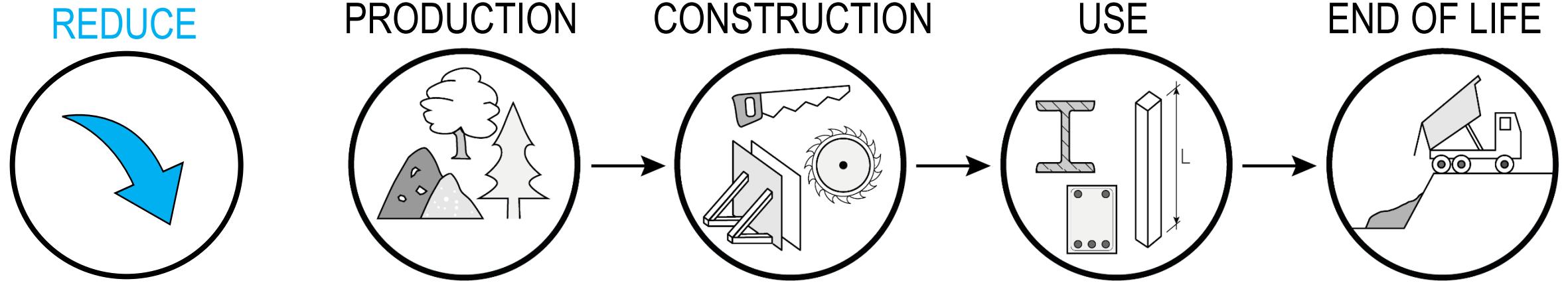
Up to -65% of CO<sub>2</sub>-eq  
cradle-to-gate



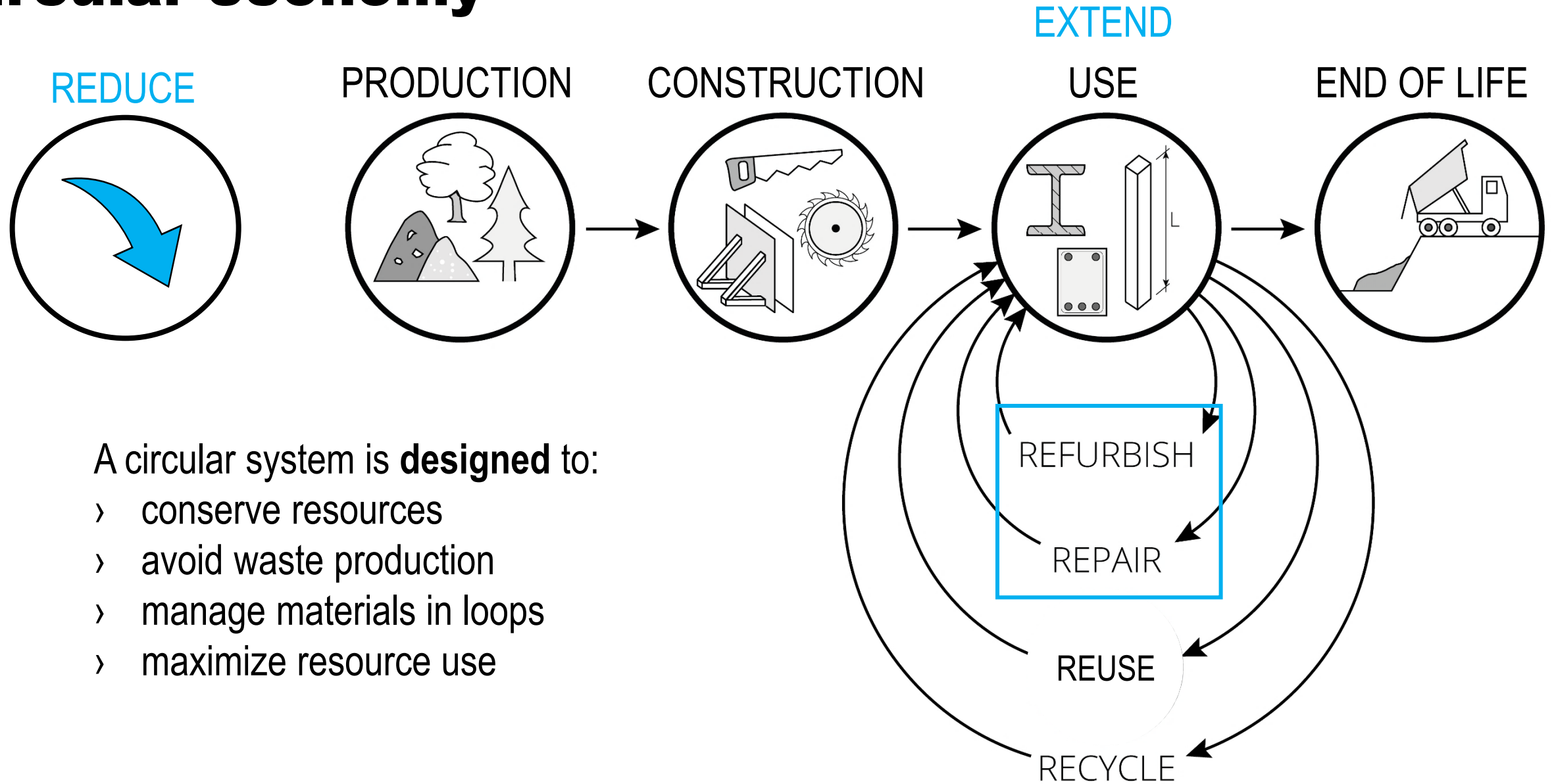


**LIFESPAN**

# linear to circular economy



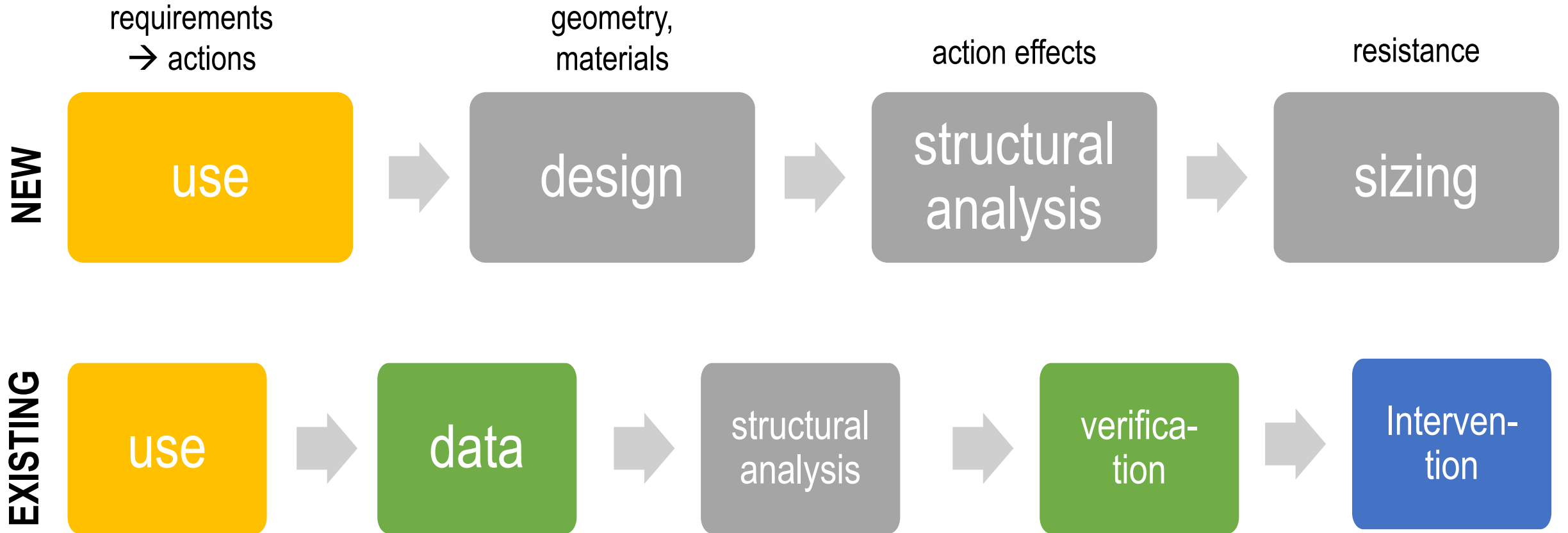
# circular economy



A circular system is **designed** to:

- › conserve resources
- › avoid waste production
- › manage materials in loops
- › maximize resource use

# verification process



# verification of existing structures

Assess existing structures to plan interventions:

1. collect existing data
2. identify load-bearing system
3. survey the current state
4. update geometry, material properties and actions
5. verify structural safety
6. establish remaining service life
7. recommend interventions

# strengthening of structures

**definition** : intervention designed to improve the ultimate strength and serviceability of a load-bearing structure.

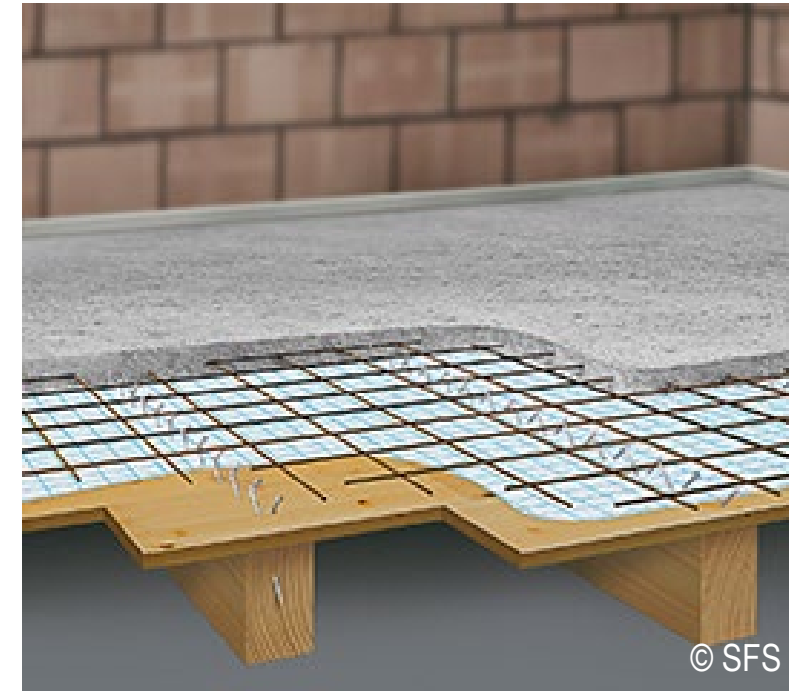
UHPFRC layer



carbon lamella



concrete overlay



Any transformation has an environmental cost, generally lower than the cost of demolition/reconstruction!

# maintain and transform structures



Renovation, extension and elevation of a rental building - 9 avenue Wendt, Genève

Owner : Vaudoise Vie, Compagnie d'Assurance SA

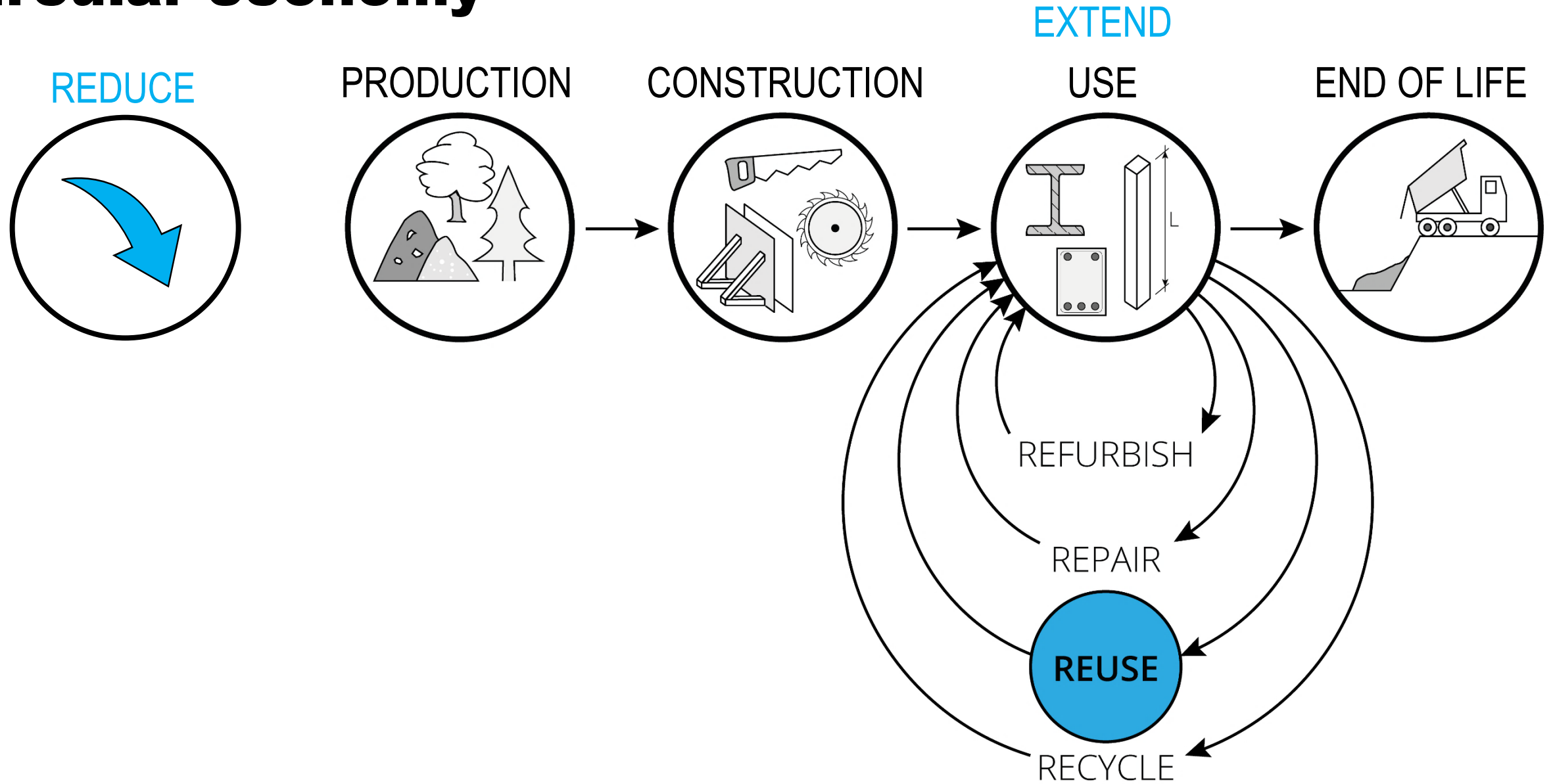
Contractor : HRS Real Estate SA

Architect : Clavien & Associés Sàrl

Civil engineer : Nicolas Fehlmann Ingénieurs Conseils SA

Execution : 2023 - 2024

# circular economy



# commonplace

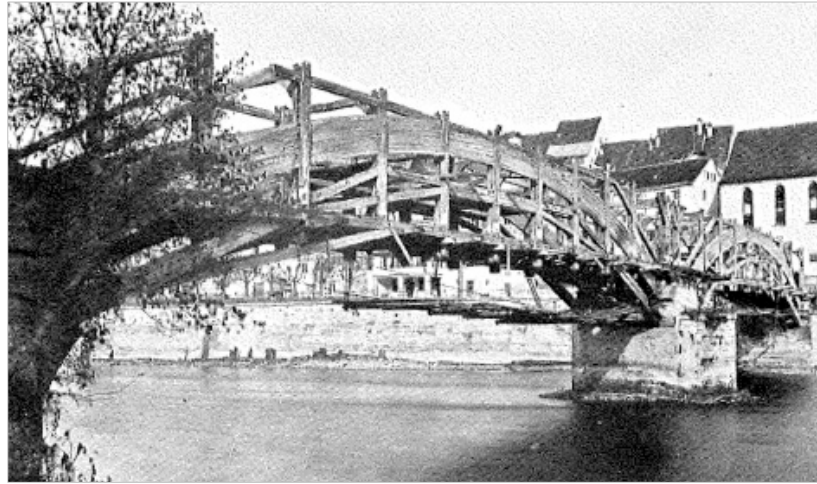


# reuse of construction components

1810



1919



Eglisau, CH

Rheinau, CH

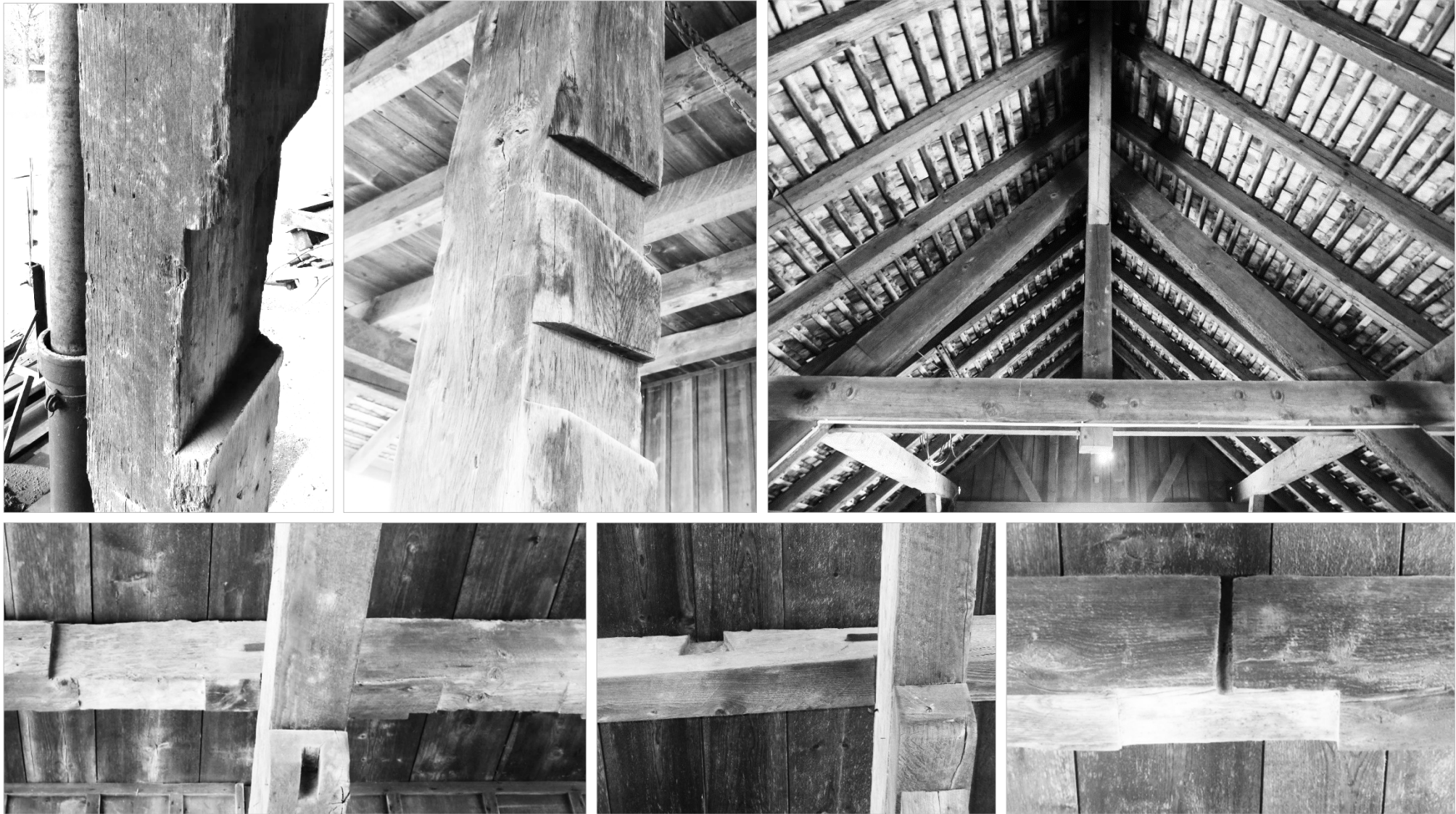


1920



2019

C.Fivet, J.Brütting · Nothing is lost, nothing is created, everything is reused - The new structural design assignment for the circular economy · 2019 | 76



# recent example

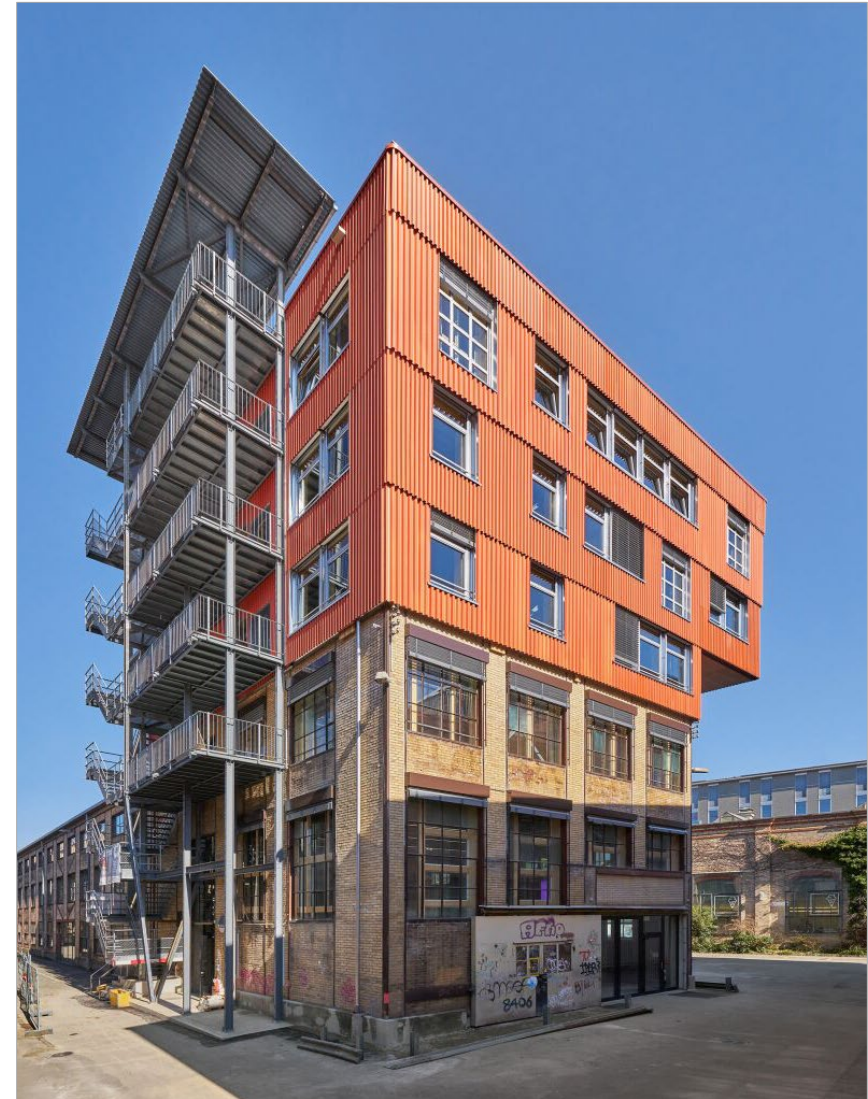
existing building



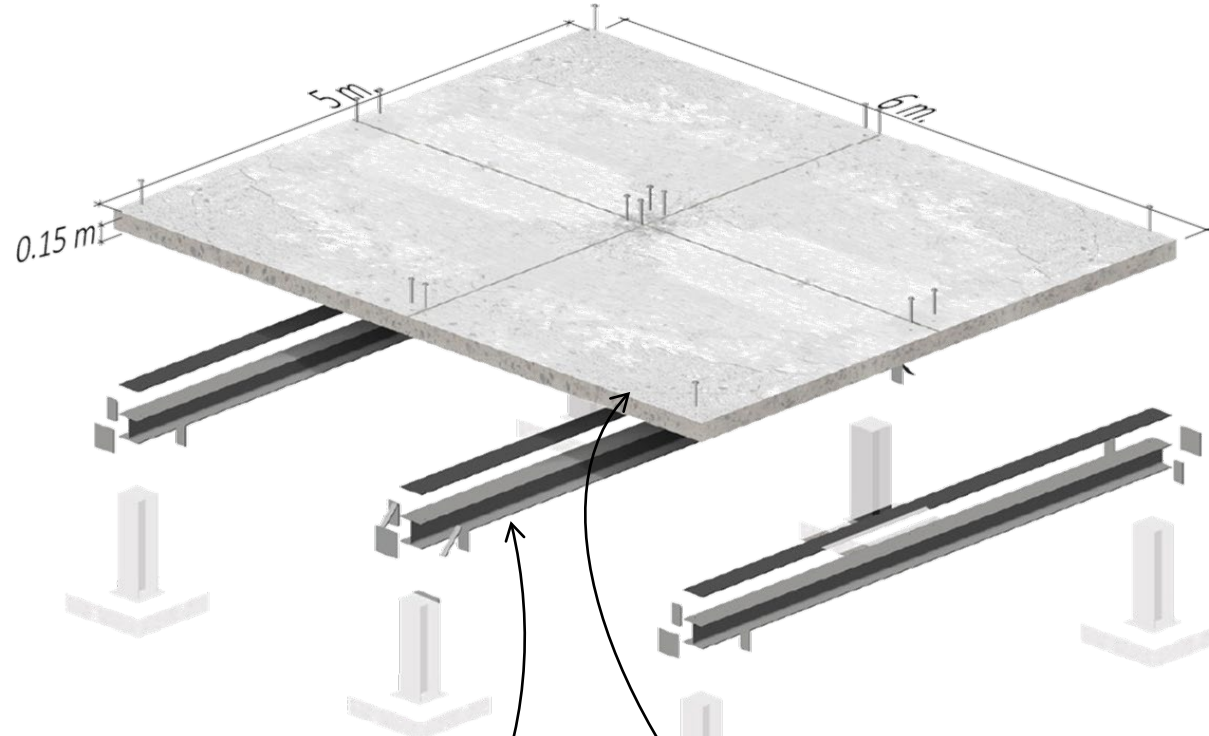
supply



rehabilitation and reuse



# reclaimed floor system



**reclaimed  
steel beams**

**saw-cut  
reinforced concrete  
slabs**

Küpfer et al. 2025. Design, construction and assessment of FLO:RE – the prototype of a low-carbon building floor made of reused concrete elements and steel profiles. Architecture, Structures and Construction,

<https://doi.org/10.1007/s44150-025-00138-2>

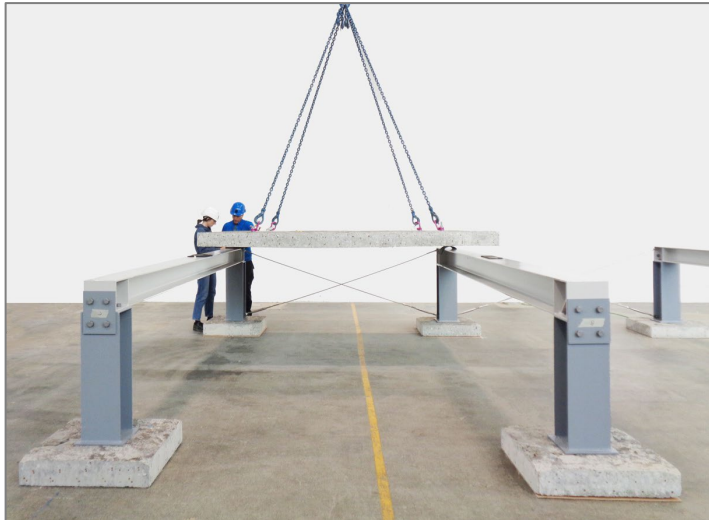
# roof slab



# steel frame



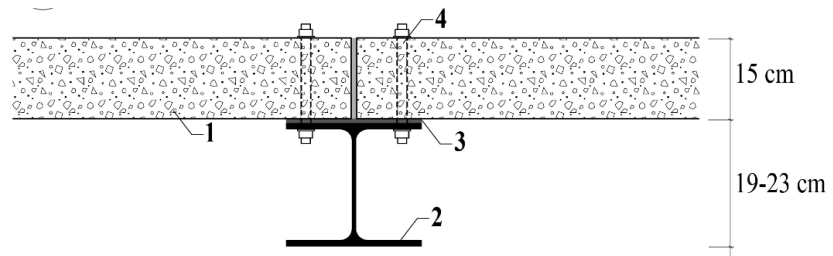
# construction process



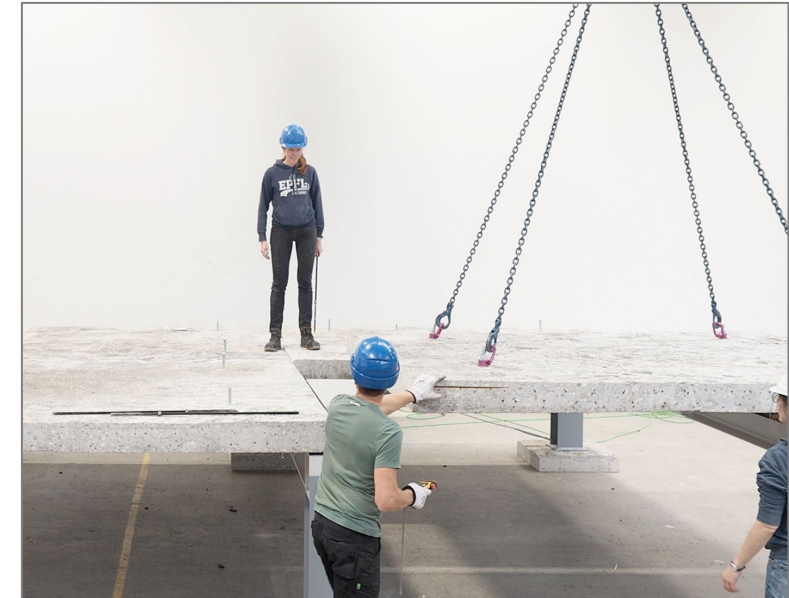
Küpfer et al. 2025· Design, construction and assessment of FLO:RE – the prototype of a low-carbon building floor made of reused concrete elements and steel profiles. Architecture, Structures and Construction,

<https://doi.org/10.1007/s44150-025-00138-2>

# dry connections



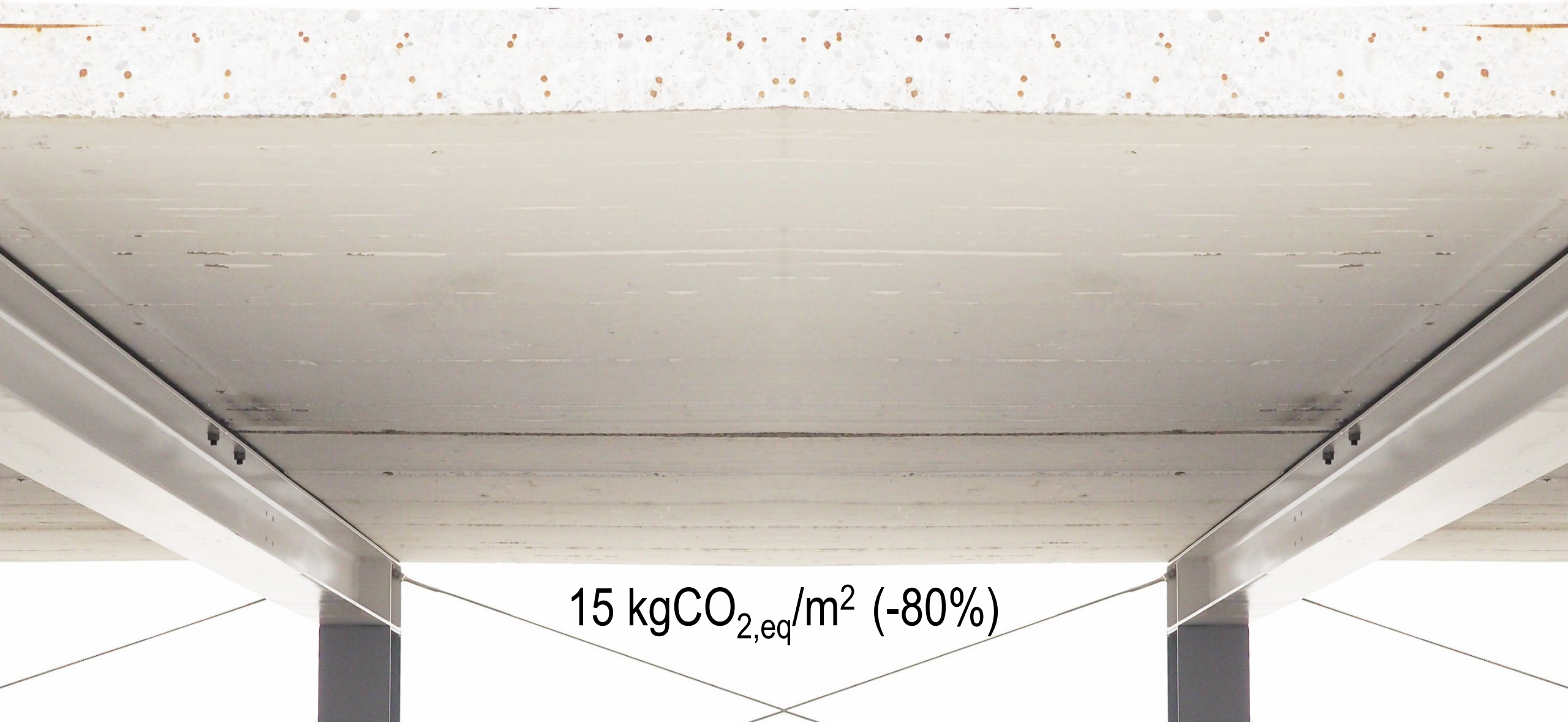
- 1 Reused 15-cm saw-cut reinforced-concrete slab (3 m x 2.5m)
- 2 Reused steel profile (HEA 200 and HEA 240) (5 m)
- 3 8-mm recycled rubber
- 4 ø16-mm prestressed threaded rod



Küpfer et al. 2025 · Design, construction and assessment of FLO:RE – the prototype of a low-carbon building floor made of reused concrete elements and steel profiles. *Architecture, Structures and Construction*,

<https://doi.org/10.1007/s44150-025-00138-2>

# ultra-low carbon slab

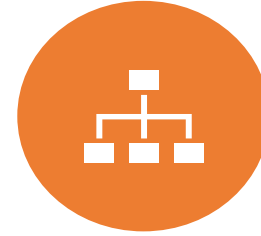


15 kgCO<sub>2,eq</sub>/m<sup>2</sup> (-80%)

# session recap



**BASICS OF  
STRUCTURAL  
DESIGN**



**IMPACTS  
OF  
STRUCTURES**



**MATERIALS**



**STRUCTURAL  
SYSTEMS**



**LIFESPAN**